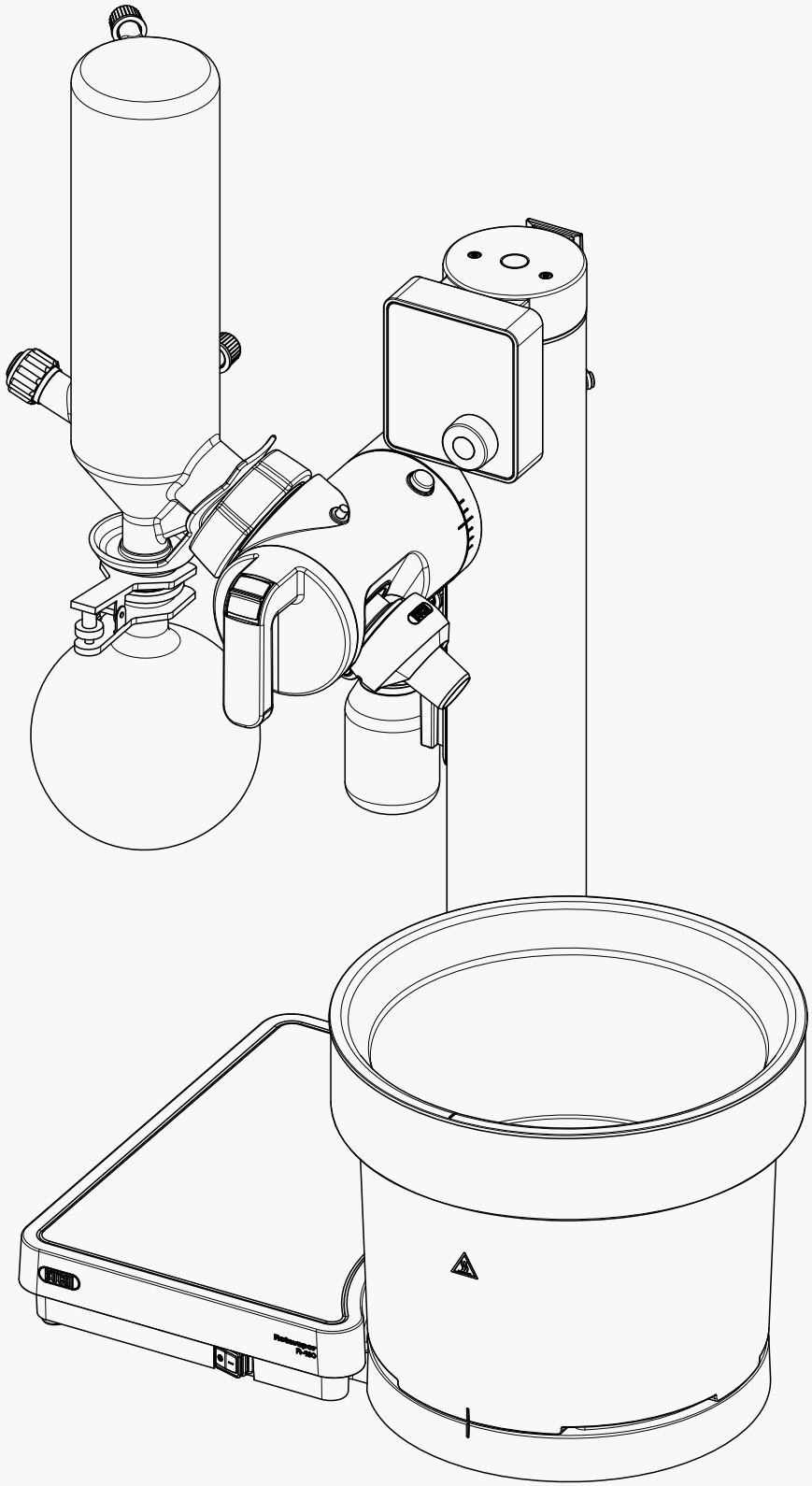


Operation Manual

Rotavapor® R-180

BÜCHI

Imprint

Product Identification:
Operation Manual (Original) Rotavapor® R-180
11594712

Publication date: 09.2025

Version A

BÜCHI Labortechnik AG
Meierseggstrasse 40
CH-9230 Flawil
E-Mail: quality@buchi.com

Table of contents

1 About this document

This operation manual is applicable for all variants of the instrument.
Read this operation manual before operating the instrument and follow the instructions to ensure safe and trouble-free operation.
Keep this operation manual for later use and pass it on to any subsequent user or owner.
BÜCHI Labortechnik AG accepts no liability for damage, faults and malfunctions resulting from not following this operation manual.
If you have any questions after reading this operation manual:

▶ Contact BÜCHI Labortechnik AG Customer Service.

https://www.buchi.com/contact

1.1 Mark-ups and symbols

NOTE

This symbol draws attention to useful and important information.

☑ This character draws attention to a requirement that must be met before the instructions below are carried out.

▶ This character indicates an instruction that must be carried out by the user.

⇨ This character indicates the result of a correctly carried out instruction.

Mark-up	Explanation
Window	Software Windows are marked-up like this.
Tab	Tabs are marked-up like this.
Dialog	Dialogs are marked-up like this.
[Button]	Buttons are marked-up like this.
[Field names]	Field names are marked-up like this.
[Menu / Menu item]	Menus or menu items are marked-up like this.
Status	Status is marked-up like this.
Signal	Signals are marked-up like this.

1.2 Trademarks

Product names and registered or unregistered trademarks that are used in this document are used only for identification and remain the property of the owner in each case.

1.3 Connected instruments

In addition to this operation manual, follow the instructions and specifications in the documentation for the connected instruments.

2 Safety

2.1 Intended use

The instrument is designed for rotary evaporation.
The instrument can be used in laboratories and production for the following tasks:

- Evaporating solvents
- Synthesis of chemicals
- Purification of chemicals
- Concentration of solvents
- Recycling of solvents
- Recrystallization
- Drying of powders and granulates

2.2 Use other than that intended

Use of any kind other than that described in the section Chapter 2.1 “Intended use”, page 7 and any application that does not comply with the technical specifications (see Chapter 3.5 “Technical data”, page 16) constitutes use other than that intended.
In particular, the following applications are not permissible:

- Using the instrument in an environment with a potential risk of explosion or areas which require explosion-safe apparatus
- Using the instrument for processing food, pharmacy and cosmetic products without appropriate cleaning
- Using fluids in the heating bath which are not specified in the technical data. (e.g. oil).
- Production and processing of substances that can lead to spontaneous reactions, e.g. explosives, metal hydrides or solvents that can form peroxides
- Working with explosive gas mixtures
- Drying hard, brittle substances (e.g. stone or soil samples) that could damage the evaporating flask
- Shock-cooling of the evaporating flask or other glass components

Damage or hazards attributable to use of the product other than as intended are entirely at the risk of the user alone.

2.3 Staff qualification

Unqualified persons are unable to identify risks and are therefore exposed to greater dangers.
The instrument must be operated by suitably qualified laboratory staff.
The instrument must be commissioned and serviced by suitably qualified technicians.
These operating instructions are aimed at the following target groups:

Users

The users are persons that meet the following criteria:

- They have been instructed in the use of the instrument.
- They are familiar with the contents of these operating instructions and the applicable safety regulations and apply them.
- They are able, on the basis of their training or professional experience, to assess the risks associated with the use of the instrument.

Operator

The operator (generally the laboratory manager and qualified technicians) are responsible for the following aspects:

- The instrument must be correctly installed, commissioned, operated and serviced.
- Only suitably qualified staff must be assigned the task of performing the operations described in these operating instructions.
- The staff must comply with the local applicable requirements and regulations for safe and hazard-conscious working practices.
- Safety-related incidents that occur while using the instrument should be reported to the manufacturer (quality@buchi.com).

BUCHI service technicians

Service technicians authorized by BUCHI have attended special training courses and are authorized by BÜCHI Labortechnik AG to carry out special servicing and repair measures.

2.4 Personal protective equipment

Depending on the application, hazards due to heat and/or corrosive chemicals may arise.

- ▶ Always wear appropriate personal protective equipment such as safety goggles, protective clothing and gloves.
- ▶ Make sure that the personal protective equipment meets the requirements of the safety data sheets for all chemicals used.

2.5 Warning notices in this document

Warning notices warn you of dangers that can occur when handling the instrument. There are four danger levels, each identifiable by the signal word used.

Signal word	Meaning
DANGER	Indicates a danger with a high level of risk which could result in death or serious injury if not prevented.
WARNING	Indicates a danger with a medium level of risk which could result in death or serious injury if not prevented.
CAUTION	Indicates a danger with a low level of risk which could result in minor or medium-severity injury if not prevented.
NOTICE	Indicates a danger that could result in damage to property.

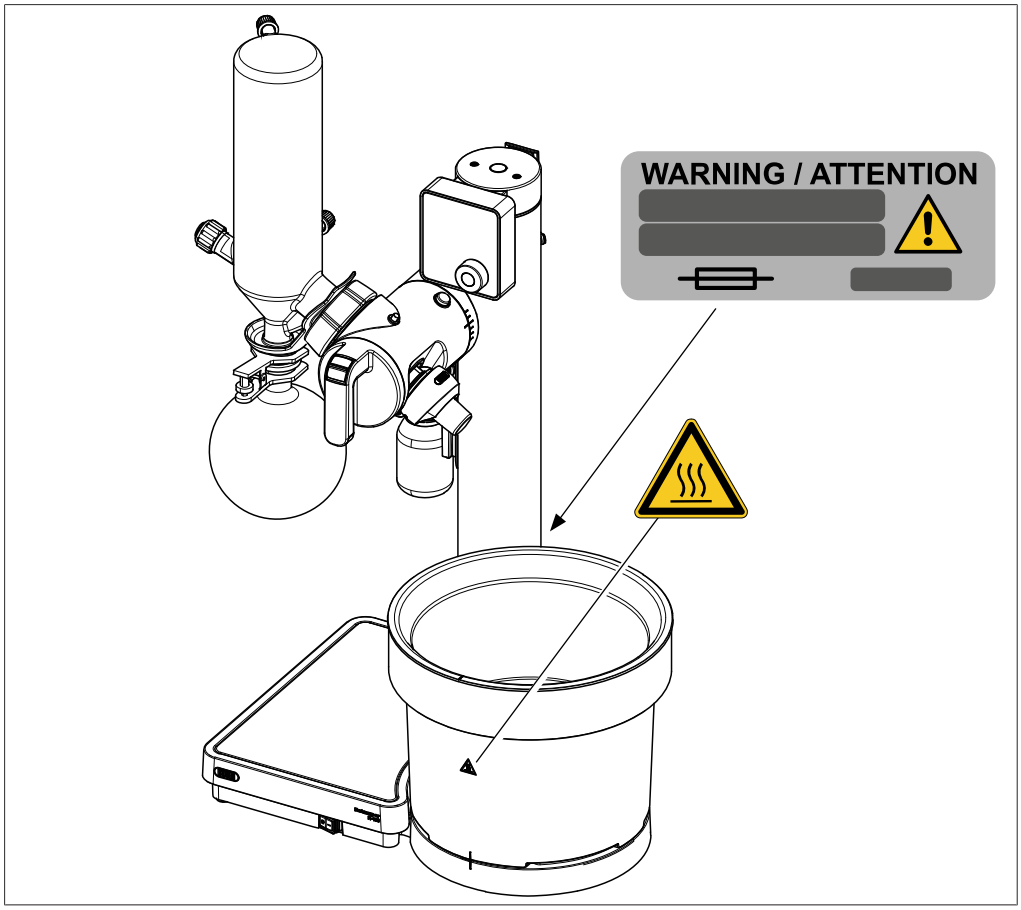
2.6 Warning symbols

The following warning symbols are displayed in this operation manual or on the instrument.

Symbol	Meaning
	General warning
	Instrument damage
	Dangerous electrical voltage

Symbol	Meaning
	Hot surface

Location of the warning symbols on the instrument



2.7 Residual risks

The instrument has been developed and manufactured using the latest technological advances. Nevertheless, risks to persons, property or the environment can arise if the instrument is used incorrectly.
Appropriate warnings in this manual serve to alert the user to these residual dangers.

2.7.1 Faults during operation

If an instrument is damaged, sharp edges, glass splinters, moving parts or exposed electrical wires can cause injuries.

- ▶ Regularly check instruments for visible damage.
- ▶ If faults occur, switch off the instrument immediately, unplug the power cord and inform the operator.
- ▶ Do not continue to use instruments that are damaged.

2.7.2 Power outage

In the event of a power outage, the instrument automatically moves the rotary drive arm to the base position. This could lead to hazardous situations, including equipment malfunction, explosions, or injuries.

- ▶ Before a power outage, ensure the instrument is switched off to prevent automatic movement.

- ▶ Keep hands away from the instrument to avoid injury when the rotary drive arm is moving.
- ▶ Regularly test and inspect safety systems to ensure proper operation and prevent unintentional activation after power interruptions.

2.7.3 Dangerous vapors

The use of the instrument can produce dangerous vapors that are capable of causing life-threatening toxic effects.

- ▶ Do not inhale any vapors produced during processing.
- ▶ Ensure that vapors are removed by a suitable fume hood.
- ▶ Only use the instrument in well ventilated areas.
- ▶ If vapors escape from connections, check the seals concerned and replace them if necessary.
- ▶ Do not process any unknown fluids.
- ▶ Observe the safety data sheets for all substances used.

2.7.4 Dangerous particles

The use of the instrument can produce dangerous particles that can cause life-threatening toxic effects.

- ▶ Observe the safety data sheets for all substances used.
- ▶ Do not process any unknown substances.
- ▶ Do not inhale any particles produced during processing.
- ▶ Ensure that particles are removed by a suitable fume hood.
- ▶ Only use the instrument in well ventilated areas.
- ▶ If particles escape from connections, check the seals concerned and replace them if necessary.

2.7.5 Glass breakage

Broken glass can cause severe cuts.
Damaged glass components may implode if subjected to a vacuum.
Minor damage to the ground joints impairs the sealing effect and may therefore diminish performance.

- ▶ Handle the flask and other glass components carefully and do not drop them.
- ▶ Always visually inspect glass components for damage every time they are to be used.
- ▶ Do not continue to use glass components that are damaged.
- ▶ Always wear protective gloves when disposing of broken glass.

2.7.6 High internal pressure

The evaporation of fluids can produce high pressures inside the flask or the condenser. If that pressure becomes too great, the glass components could explode.

- ▶ Make sure that the internal pressure inside the glass components is never greater than atmospheric pressure.
- ▶ When distilling without a vacuum, set the vacuum pump to atmospheric pressure so that excess pressure is automatically dissipated.
- ▶ If a vacuum pump is not used, leave the vacuum connection open.

2.7.7 Hot surfaces and liquids

The heating bath, evaporating flask and parts of the condenser can become very hot. If touched they can cause skin burns.

- ▶ Do not touch hot surfaces or liquids or else wear suitable protective gloves.

2.7.8 Rotating parts

The evaporating flask and the vapor duct are rotated by the rotary drive unit. Hair, clothing or jewelry can become caught up if allowed to come into contact with the rotating parts.
At high speeds, the heating fluid may be sprayed out by the rotation of the evaporating flask.

- ▶ Wear work overalls or protective clothing.
- ▶ Do not wear loose or baggy items of clothing such as scarves or neck-ties.
- ▶ Tie up long hair.
- ▶ Do not wear jewelry such as necklaces or bracelets.

2.7.9 Motorized lift movement

The instrument is equipped with a motorized lift and there is a potential risk of entrapment when the lift is moving.

- ▶ Keep hands away from the instrument to avoid injury when the rotary drive arm is moving.

2.8 Modifications

Unauthorized modifications can affect safety and lead to accidents.

- ▶ Use only genuine BUCHI accessories, spare parts and consumables.
- ▶ Carry out technical changes only with prior written approval from BUCHI.
- ▶ Only allow changes to be made by BUCHI service technicians.

BUCHI accepts no liability for damage, faults and malfunctions resulting from unauthorized modifications.

3 Product description

3.1 Description of function

The instrument is a rotary evaporator with the aid of which a single-stage distillation can be carried out quickly without unduly stressing the product. The basis of the process is the evaporation and condensation of solvents using a rotating evaporating flask under vacuum.

- The product is heated in the evaporating flask by the heating bath.
- The rotary drive unit evenly rotates the evaporating flask.
  - The rotation increases the surface area of the liquid which leads to an increased evaporation rate.
  - The rotation constantly mixes the product which can prevent local overheating and boiling retardation.
- The vapor passes from the evaporating flask through the vapor duct into the cooling section.
- In the cooling section, the thermal energy of the vapor is transferred to the coolant so that the vapor condenses.
- The condensed solvent is collected in the receiving flask and can then be reused or properly disposed of.

3.1.1 Distillation under vacuum

Distillation capacity depends on the following factors:

- Temperature of the heating bath
- Pressure in the system
- Rotation speed of the evaporating flask
- Size and wall thickness of the evaporating flask
- Cooling temperature and cooling capacity of the coolant

Pressure in the evaporating flask:

A low pressure (below atmospheric) reduces the boiling point of the solvent. A lower boiling point means the solvent does not have to be heated as much. Distillation under vacuum is more efficient and gentler on the product.

Vacuum control:

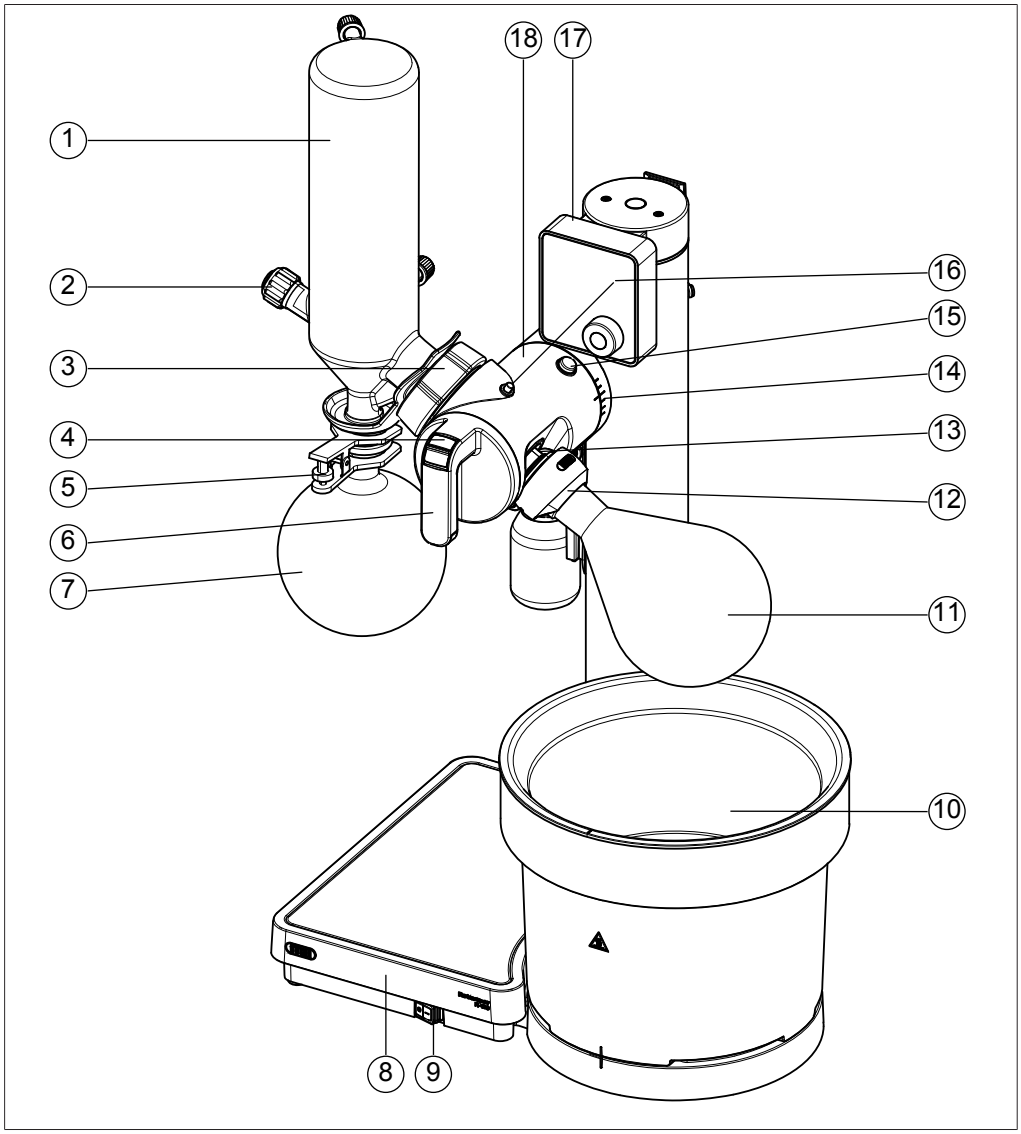
A stable vacuum adapted to the application prevents undesirable solvent emissions and bumping (boiling retardation) of the product.

Heating bath temperature, coolant temperature and vapor temperature:

To ensure an optimal distillation, it is important to make sure that the temperature difference between the coolant and the heating bath is at least 40 °C. The temperature of the rising vapor should be midway between the heating bath temperature and the coolant temperature.

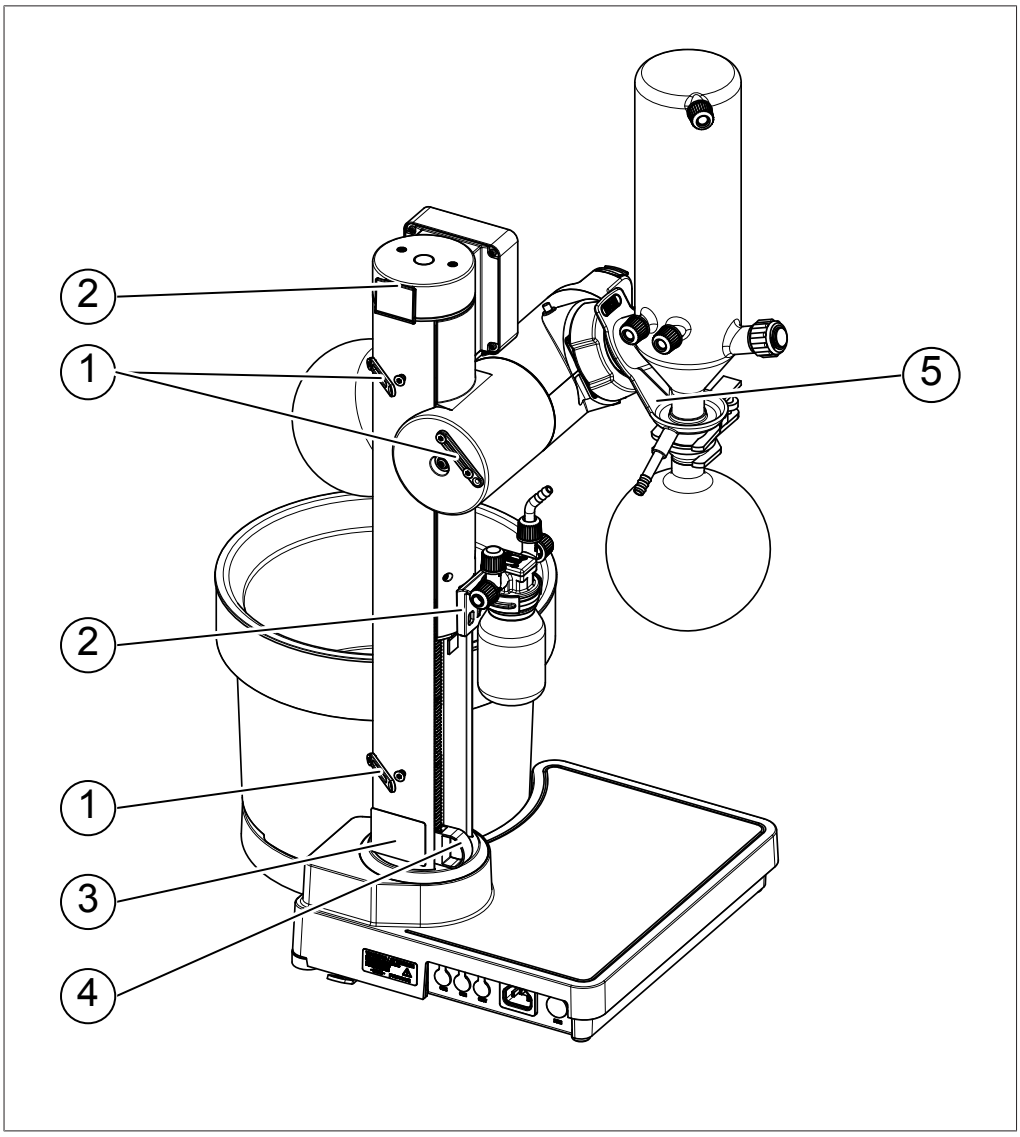
3.2 Configuration

3.2.1 Front view



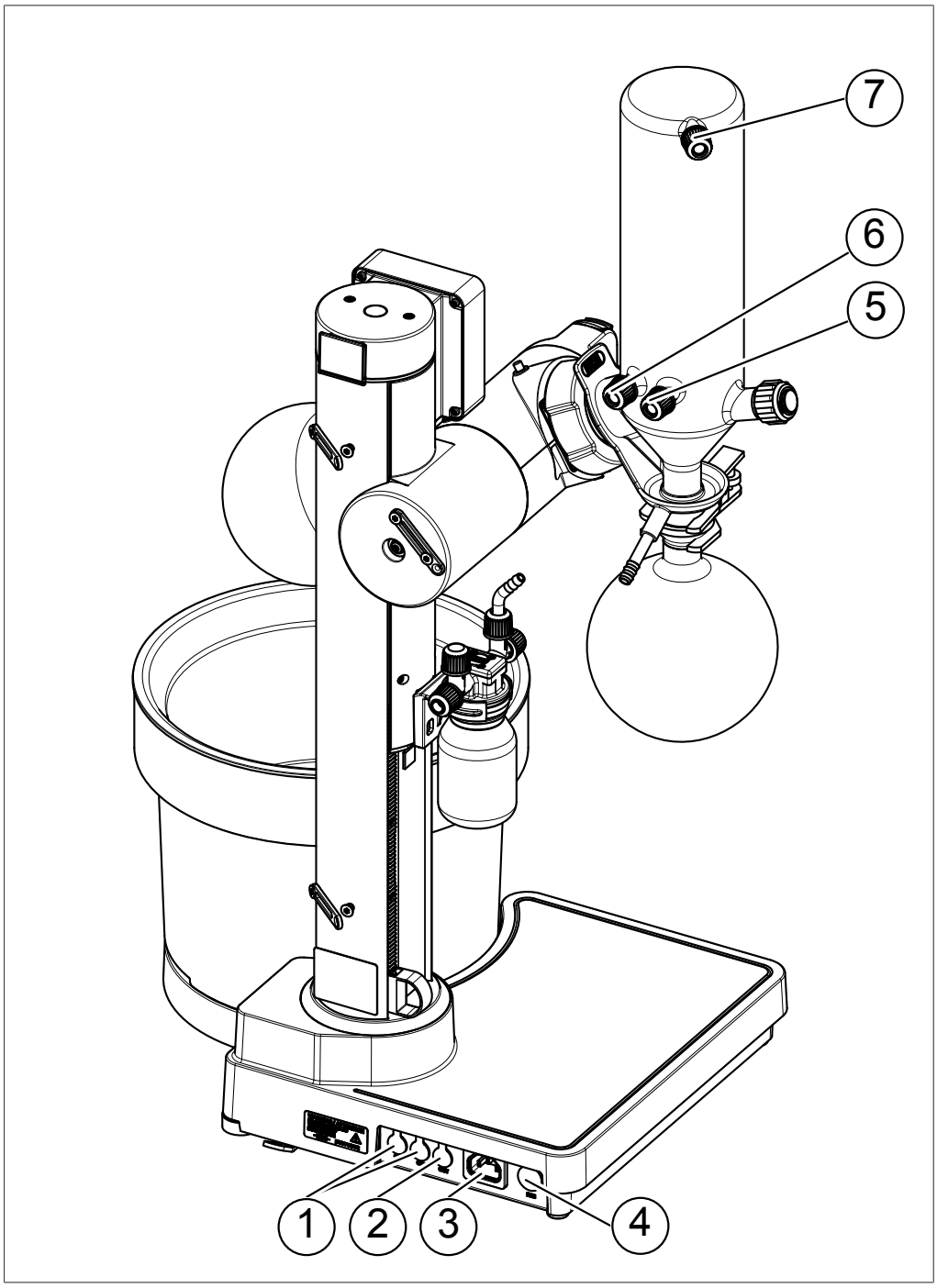
1 Condenser
2 Aeration cap
3 Flange nut
4 ***Height adjustment*** switch
5 Ball joint clamp
6 Height adjustment handle
7 Receiving flask
8 Base
9 ***Main switch***
10 Heating bath
11 Evaporating flask
12 Combi-Clip
13 Rotary drive
14 Angle adjustment scale
15 ***Angle adjustment*** button
16 ***Locking button*** for rotary drive unit
17 Interface
18 Rotary drive arm

3.2.2 Rear view



1 Cable and tubing fixture
2 Woulff bottle attachment
3 Type plate
4 Height adjustment stopper
5 Condensate trap

3.2.3 Connections



1 Communication *COM* (30 V / 500 mA)
2 Cooling water valve/temperature sensor *CW/T* (30 V / 400 mA)
3 Power supply
4 Fuse holder
5 Cooling fluid **IN**
6 Cooling fluid **OUT**
7 Vacuum

3.3 Scope of delivery

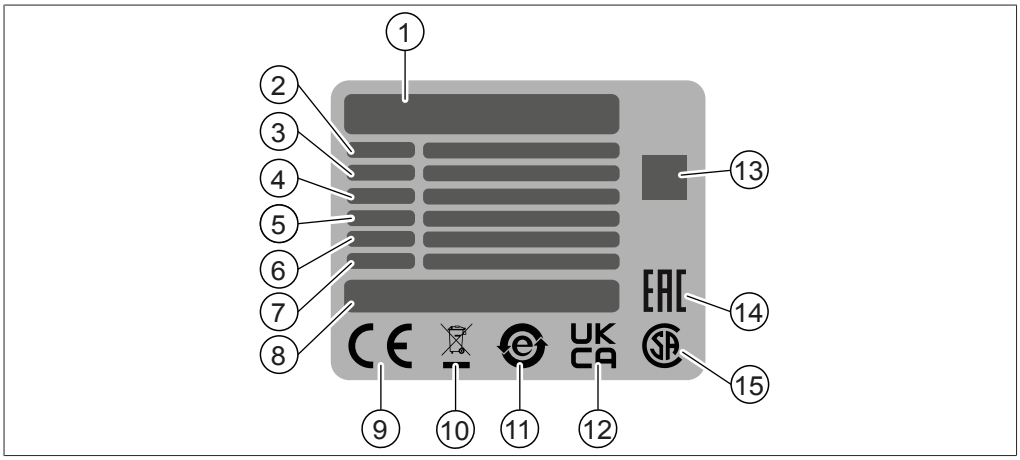
NOTE

The scope of delivery depends on the configuration of the purchase order.

Accessories are delivered as per the purchase order, order confirmation, and delivery note.

3.4 Type plate

The type plate identifies the instrument. The following type plate is an example. For more details refer to the type plate on the instrument.
The type plate is located at the rear of the instrument.



1	Company name and address	2	Instrument name
3	Serial number	4	Input voltage range
5	Frequency	6	Power consumption maximum
7	Year of manufacture	8	Product origin
9	Symbol for "CE conformity"	10	Symbol for "Do not dispose of as household waste"
11	Symbol for "electronics recycling"	12	Symbol for "UK Conformity Assessed"
13	QR-Code contains "Item number, Serial number"	14	Symbol for "Eurasian Conformity" (optional)
15	Symbol for "CSA certified" (optional)		

3.5 Technical data

3.5.1 Rotavapor® R-180

Specification	Value
Dimensions (W × D × H)	450 mm × 350 mm × 645 mm
Dimensions (W × D × H) with V condenser and power plug	505 mm × 400 mm × 800 mm
Weight with V condenser	12 kg
Connection voltage	100 − 120 VAC ± 10% 220 − 240 VAC ± 10%
Frequency	50 / 60 Hz
Power consumption	1,500 W

Specification	Value
Fuse	T 12.5 A H 250 V (100 − 120 V) T 8 A H 250 V (220 − 240 V)
Overvoltage category	II
IP Code	IP42[1]
Pollution degree	2
Minimum clearance on all sides	none
Display type	3" Dark segment display
Heating power	1,300 W
High temperature cut-out	140 °C
Heating bath temperature range	Up to 95 °C
Heating bath adjustment accuracy	± 1 °C
Heating bath regulation precision	± 2 °C
Heating bath inner diameter	225 mm
Heating bath capacity	4.2 L
Heating bath fluid	Water
Typical heating-up time (20°C to 95°C)	20 min
Max. flask size	3,000 mL
Max. flask capacity	2,500 g
Immersion angle	15 – 52.5°
Rotation speed range	10 – 330 rpm
Adjustable lift height	180 mm
Cooling surface (V condenser)	1,500 cm^2
Cooling temperature display range	-99 – 99 °C
Certificate	CB, CE, UL / CSA

[1] The IP42 rating indicates a level of protection against solid objects greater than 1 mm and dripping water when tilted up to 15°. This rating was determined under specific operation conditions, including horizontal installation, the correct positioned heating bath, and the connected mains plug. Ensure the conditions to maintain the IP42 protection level.

3.5.2 Ambient conditions

For indoor use only.

Specification	Value
Max. altitude above sea level	2,000 m
Ambient and storage temperature	5−40 °C
Max. relative humidity	80% for temperatures up to 31 °C decreasing linearly to 50% relative humidity at 40 °C

3.5.3 Materials

Component	Material
Rotavapor® casing	PBT, aluminium (powder coated)
Heating bath casing	PBT
Heating bath	Polypropylene, stainless steel 1.4404

Component	Material
Rotary drive unit	PBT
Flange connection to condenser	Aluminium (anodized)

In contact with solvents

Component	Material
Vacuum seal	PTFE, NBR
Quick aeration cap (part inside the system)	PTFE
All glass parts	Borosilicate 3.3

3.5.4 Installation site

The installation site must meet the following requirements:

- The installation site meets the safety requirements. See Chapter 2 “Safety”, page 7
- The installation site meets the specifications according to the technical data (e.g. weight, dimension, minimum clearance on all sides, etc.). See Chapter 3.5 “Technical data”, page 16.
- The installation site has a firm, level and nonslip surface.
- The installation site has no obstacles (e.g. water taps, drains, etc.).
- The installation site has an own mains outlet socket for the instrument.
- The installation site allows that the power supply can be disconnected at any time in case of an emergency.
- The installation site is not exposed to external thermal loads, such as direct solar radiation.
- The installation site has enough space that cables / tubes can be routed safely.
- The installation site has a fume extraction apparatus available or the instrument is set up inside a fume hood when evaporating hazardous chemicals.
- The installation site meets the requirements for the connected instruments. See related documentation.

4 Transport and storage

4.1 Transport

NOTICE

Risk of breakage due to incorrect transportation

- ▶ Make sure that the instrument is fully dismantled.
- ▶ Pack all instrument components properly to prevent breakage. Use the original packaging whenever possible.
- ▶ Avoid sharp movements during transit.

- ▶ After transporting, check the instrument and all glass components for damage.
- ▶ Damage that has occurred in transit should be reported to the carrier.
- ▶ Keep packaging for future transportation.

4.2 Storage

- ▶ Make sure that the ambient conditions are complied with (see Chapter 3.5 “Technical data”, page 16).
- ▶ Wherever possible, store the instrument in its original packaging.
- ▶ After storage, check the instrument, all glass components, seals and tubing for damage and replace if necessary.

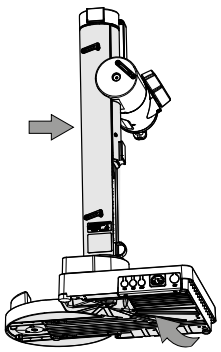
4.3 Lifting the instrument

NOTICE

Dragging the instrument can damage the feet of the instrument.

- ▶ Lift the instrument when positioning or re-locating.

▶ Lift the instrument at the points indicated.



5 Installation

5.1 Overview

Two configurations are available for the Rotavapor® R-180.

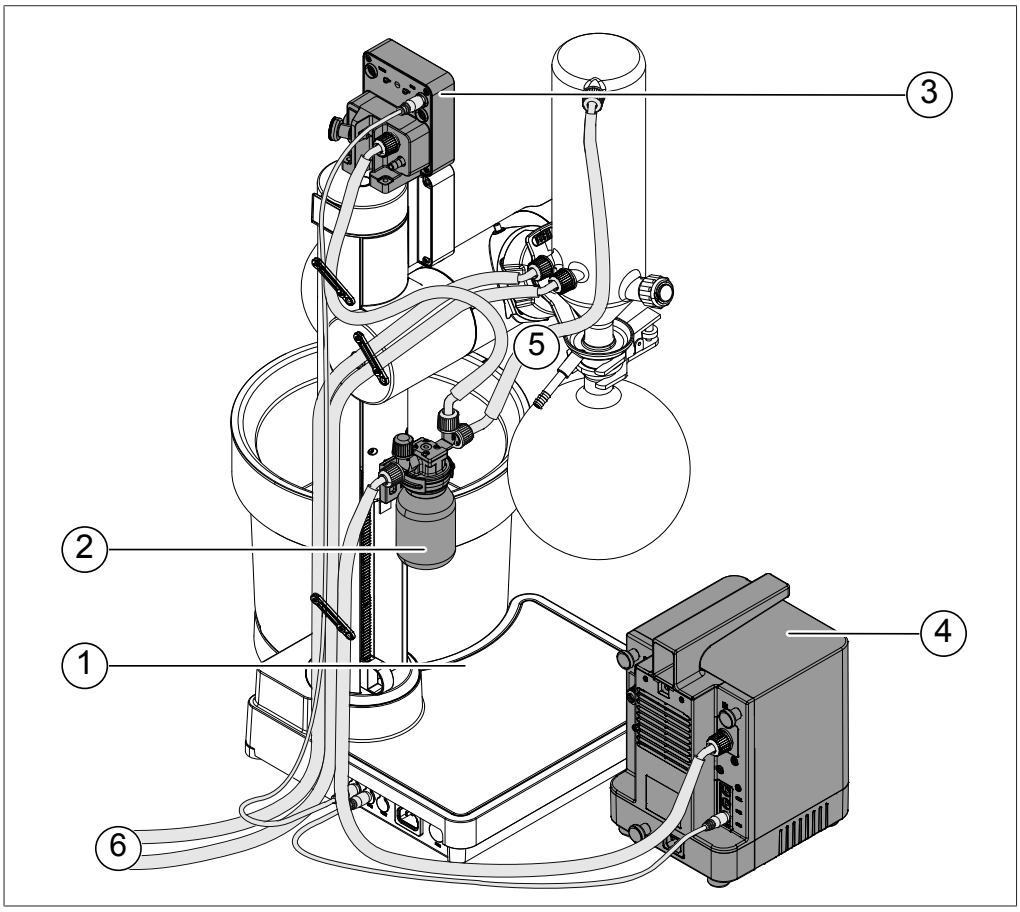
- Rotavapor® R-180 standalone
- Rotavapor® R-180 with Vacuum pump V-180 and Interface I-180

NOTE

The scope of delivery depends on the configuration of the purchase order.

Accessories are delivered as per the purchase order, order confirmation, and delivery note.

This graphic shows a typical vacuum solution configuration with the corresponding connection. For more details see order code and chapters according to delivered components.



1	Rotavapor®	See Chapter 5.5 “Installing the Rotavapor®”, page 22.
2	Woulff bottle	See Installing the Woulff bottle.
3	Interface I-80/I-180	See Chapter 5.7 “Installing the Interface I-80 / I-180”, page 23.
4	Vacuum pump	See Chapter 5.6 “Installing the vacuum pump”, page 23.

5	Vacuum connection	See Chapter 5.10 “Connecting vacuum”, page 24. See additional chapters according to delivered components.

5.2 Before installation

NOTICE

Instrument damage due to switching it on too early.

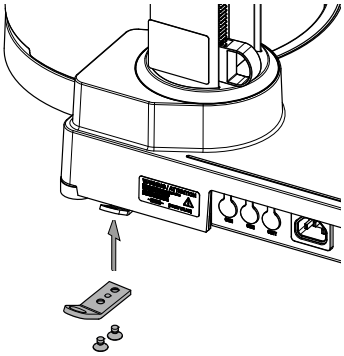
Switching on the instrument too early after transportation can cause damage.

▶ Climatize the instrument after transportation.

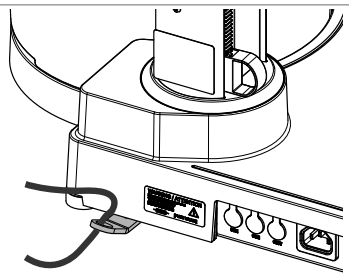
5.3 Securing against earthquakes (optional)

The instrument has an earthquake fixing point to protect the instrument against falling.

▶ Screw the earthquake plate into place.
▶ Tighten the screws.



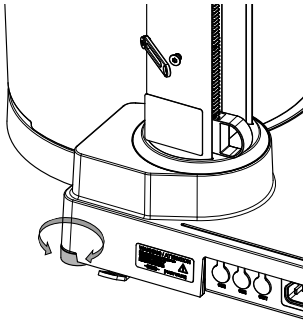
▶ Tie the lashing mount to a fixed point using strong cord or a wire.



▶ Ensure security and stability of the instrument.

5.4 Leveling the instrument for stability

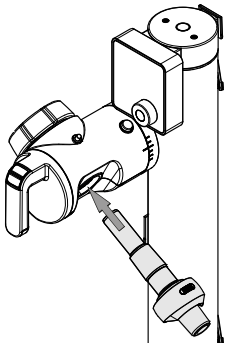
▶ Turn the adjustable foot of the instrument left or right to adjust the height.
▶ Check the stability of the instrument.
▶ Adjust if the instrument is still unstable.



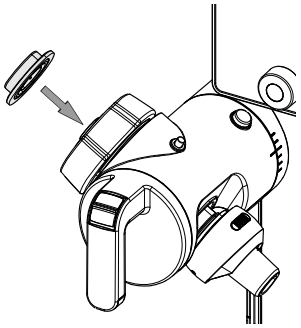
5.5 Installing the Rotavapor®

▶ Insert the vapor duct into the rotary drive unit.

⇨ The vapor duct snaps into place with an audible click.



▶ Place the vacuum gasket with the inserted adapter on the vapor duct.

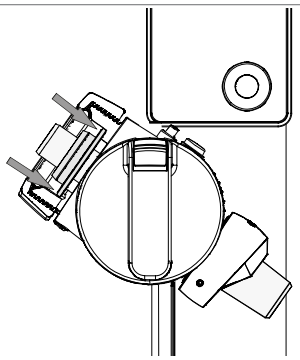


▶ Press the vacuum gasket evenly into the flange.

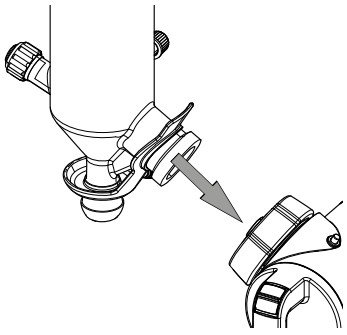
▶ Remove the adapter from the vacuum gasket.

⇨ Keep the adapter for later use.

▶ Make sure that the vacuum gasket is in the correct position.

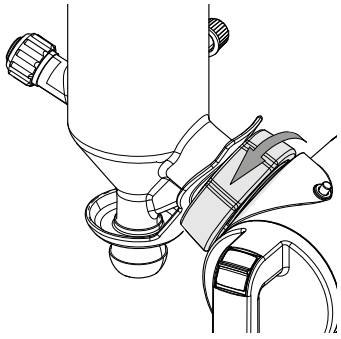


▶ Insert the condenser into the flange nut.



▶ Make sure that the spring clip in the flange nut lies around the neck of the condenser.

▶ Tighten the flange nut to attach the condenser in position.



▶ Install and connect the instrument. See additional chapters according to delivered components.

5.6 Installing the vacuum pump

▶ Installation of the vacuum pump. See additional manual according to purchase order.

5.7 Installing the Interface I-80 / I-180

▶ Installation of the Interface I-80 / I-180. See additional manual according to purchase order.

5.8 Installing the recirculating chiller

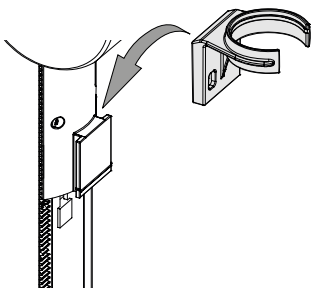
▶ Installation of the recirculating chiller. See additional manual according to purchase order.

5.9 Installing the Woulff bottle

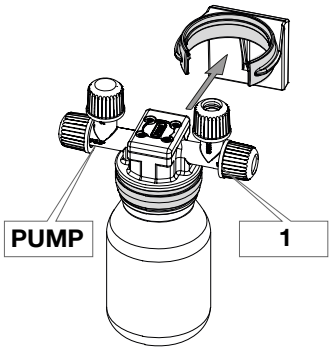
The Woulff bottle is used to separate out particles and droplets and to equalize pressure.

NOTE
The Woulff bottle can also be installed on the Vacuum Pump. See additional manual according to purchase order.

▶ Slide the Woulff bottle holder onto the Woulff bottle attachment.



▶ Click the Woulff bottle into the Woulff bottle holder.
▶ Make sure that the Woulff bottle connection *PUMP* is oriented towards the vacuum pump.



▶ Connect the instrument. See Chapter 5.10.1 “Connecting the vacuum pump”, page 24.

5.10 Connecting vacuum

5.10.1 Connecting the vacuum pump

Precondition:

☑ The Woulff bottle is installed.

☑ The Interface I-80 / I-180 is installed.

☑ The vacuum pump is installed.

▶ Cut the hose to needed lengths.

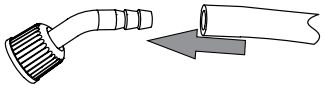
Recommended hose lengths:

500 mm
(Condenser to Woulff bottle)

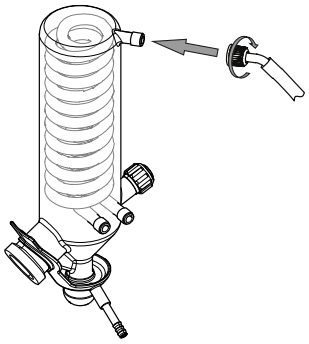
700 mm
(Interface I-80 / I-180 to Woulff bottle)

800 mm
(Vacuum pump to Woulff bottle)

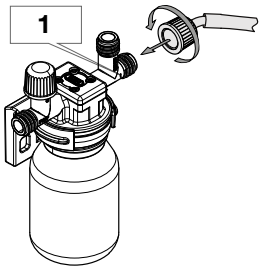
▶ Install the vacuum hose onto the hose nipples.



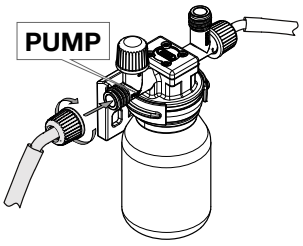
▶ Attach the hose to the condenser.



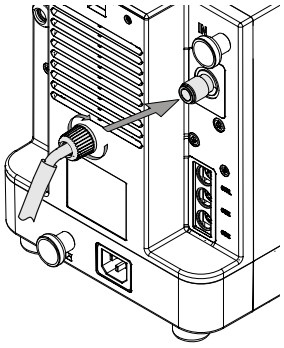
▶ Attach the hose to the Woulff bottle connection *1*.



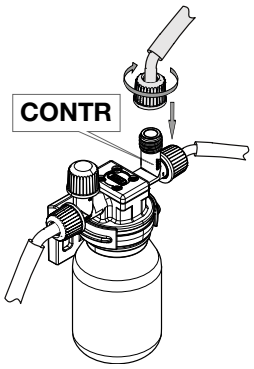
▶ Attach the hose to the Woulff bottle connection *PUMP*.



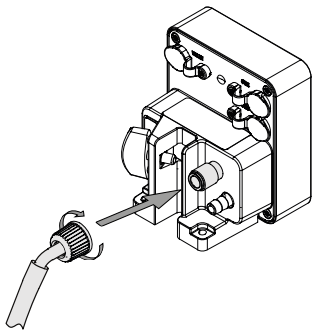
▶ Attach the hose to the vacuum pump connection *IN*.



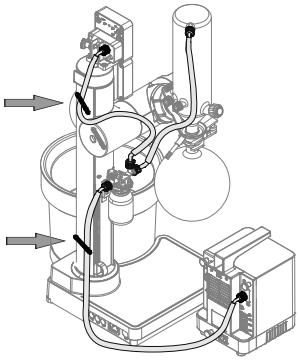
► Attach the hose to the Woulff bottle connection *CONTR*.



► Attach the hose to the Interface I-80 / I-180.



► Clamp the hoses through the fixtures.



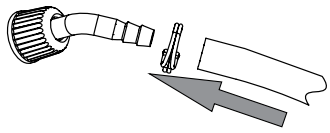
5.11 Connecting the cooling

Precondition:
☑ A chiller is installed or an in-house cooling system is available.

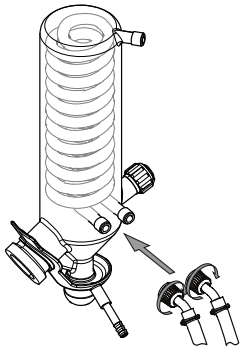
Recommended lengths:
1.5 m (Coolant hose 1)
1.5 m (Coolant hose 2)

► Cut the hose to needed lengths.

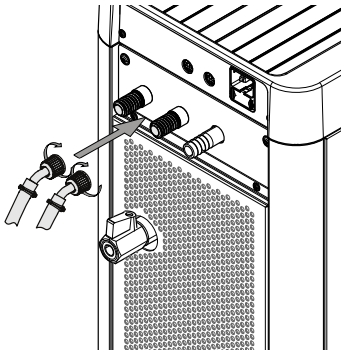
► Install the coolant hoses onto the hose nipples.
► Secure the coolant hoses in place with a hose clip.



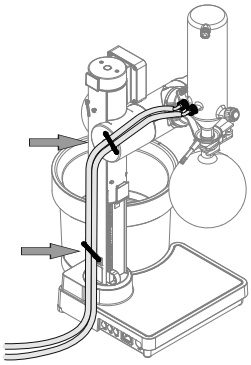
▶ Attach the coolant hoses to the condenser.
Coolant outlet **OUT** (left)
Coolant inlet **IN** (right)



▶ Attach the coolant hoses to the recirculating chiller.
Coolant outlet **OUT** (left)
Coolant inlet **IN** (right)



▶ Clamp the hoses through the fixtures.



5.12 Accessories

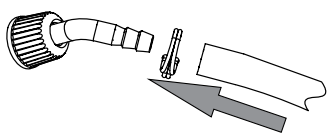
5.12.1 Connecting the cooling water temperature sensor

NOTE
The cooling water temperature sensor allows to display the cooling temperature on the Rotavapor®, when using an in-house cooling system or a non BUCHI chiller.

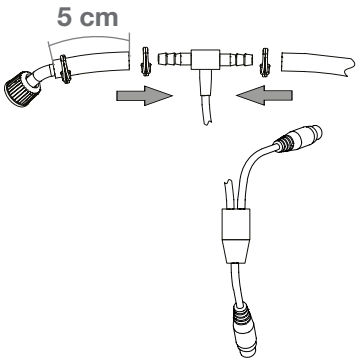
▶ Cut the hose to needed lengths.

Recommended lengths:
1.5 m (Coolant hose 1)
1.5 m (Coolant hose 2)

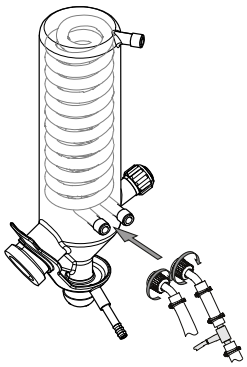
▶ Install the coolant hoses onto the hose nipples.
▶ Secure the coolant hoses in place with a hose clip.



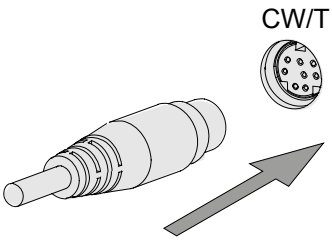
▶ Cut one coolant hose about 5 cm from the edge.
▶ Insert the sensor to the coolant hose.



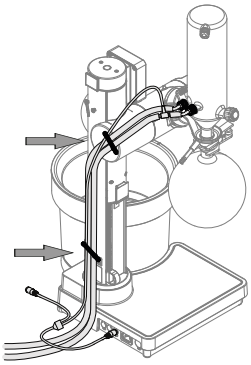
▶ Attach the coolant hoses to the condenser.
⇨ It is recommended to place the sensor close to the condenser, where the coolant flows into the condenser.
Cooling fluid **OUT** (left)
Cooling fluid **IN** (right)



▶ Plug the sensor cable into the Rotavapor® connection *CW/T*.

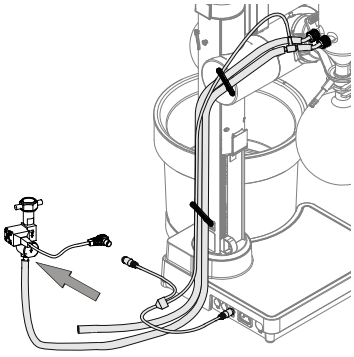


▶ Clamp the hoses through the fixtures.

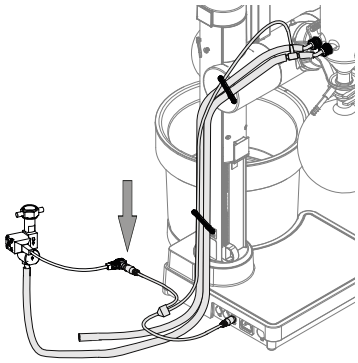


5.12.2 Connecting the cooling water valve

▶ Attach the cooling water valve to the available cooling water source.
▶ Connect the coolant hose with the cooling temperature sensor onto the cooling water valve.
▶ Connect the other coolant hose to a cooling water outflow.



▶ Plug the cable from the cooling water valve into the available connection on the cooling water temperature sensor or to the Rotavapor® connection *CW/T*.



5.12.3 Connecting the condensate trap

The condensate trap is used in humid air conditions to collect and prevent condensate water from dripping onto the device or the lab bench.

▶ Connect a hose to the condensate trap to guide the collected water into a waste bottle.

5.13 Establishing electrical connections

NOTICE

Risk of instrument damage because of not suitable power supply cables.

Not suitable power supply cables can cause bad performance or an instrument damage

▶ Use only BUCHI power supply cables.

NOTICE

The power supply cable is for disconnecting the instrument.

▶ Easy access must be guarantee to the mains plug at all times.

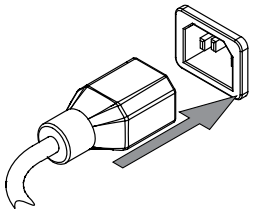
Precondition:

☑ The electrical installation is as specified on the type plate.

☑ The electrical installation is equipped with a proper grounding system.

☑ The electrical installation is equipped with suitable fuses and electrical safety features.

☑ The installation site is as specified in the technical data. See Chapter 3.5 “Technical data”, page 16.

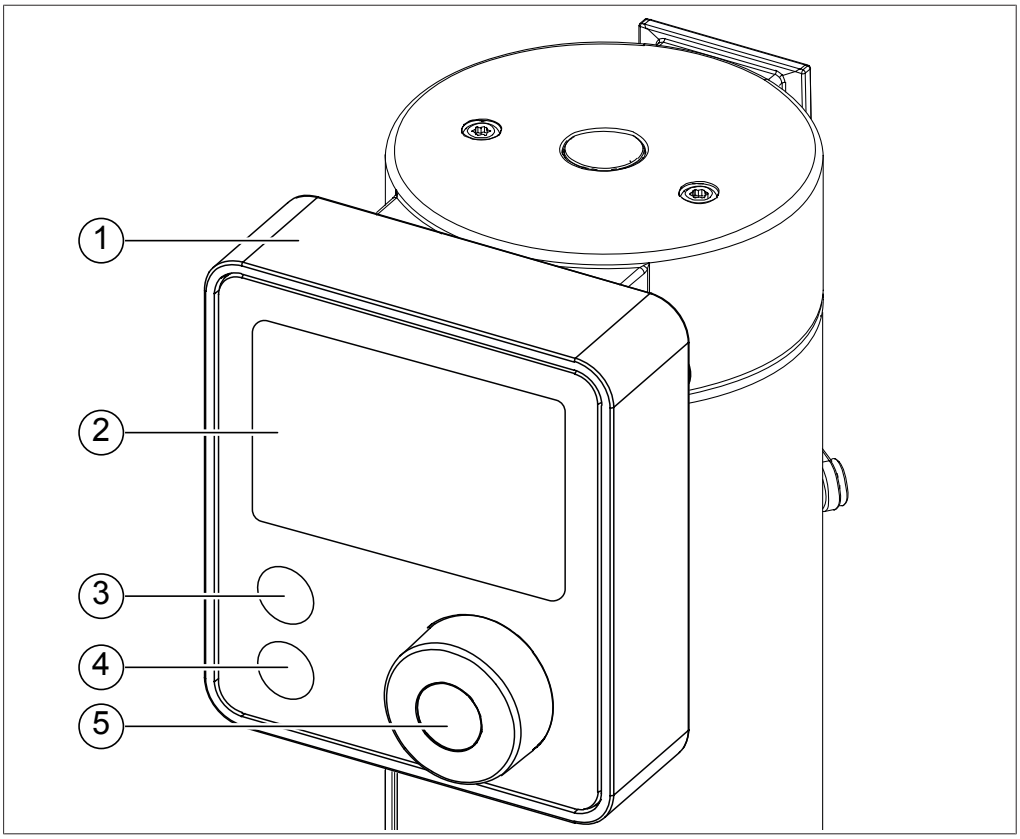


▶ Connect the power supply cable to the connection on the instrument. See Chapter 3.2 “Configuration”, page 13.

▶ Connect the mains plug to an own mains outlet socket.

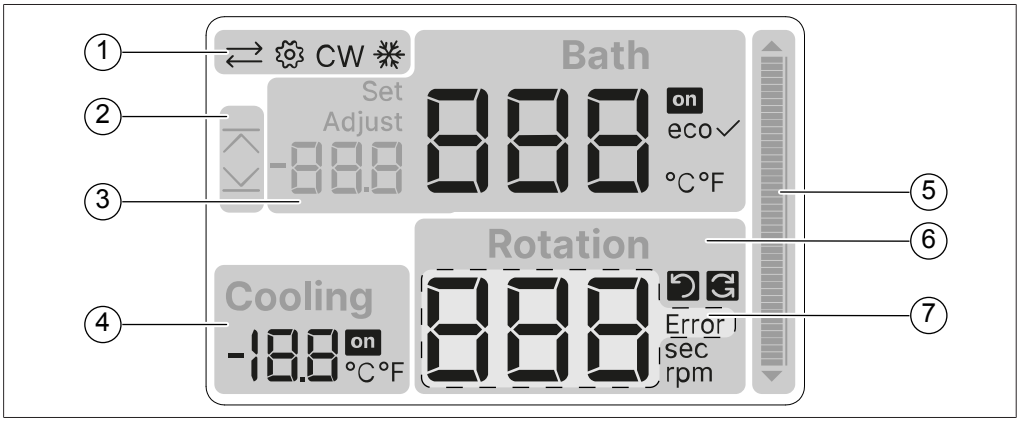
6 Interface

6.1 Configuration



1 Interface cover
2 Display
3 Button *SET*
4 Button *STOP*
5 ***Navigation control***

6.2 Display layout



1 Status bar
2 Lift stop indicators
3 Heating bath control
4 Cooling control
5 Temperature indicator
6 Rotation control
7 Error code

6.3 Display symbols

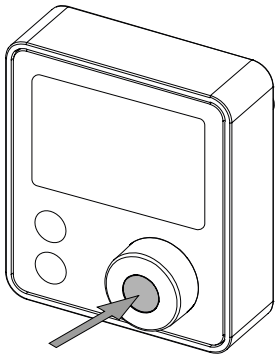
Symbol	Description
⇄	BUCHI COM connected
⚙	Settings
CW	Cooling water valve connection
❄	Cooling active
Set	Set value
Adjust	One point calibration value
on	Heating/Cooling ON
eco	Eco mode active
✓	to activate Eco mode
↺	Rotation
↻	Rotation with changing direction (drying mode)
Error	Error occurrence
sec	Seconds
rpm	Revolutions per minute
°C	Degree Celsius
°F	Degree Fahrenheit
⌃	Upper lift stop reached
⌄	Lower lift stop reached

6.4 Main functions

6.4.1 Start/Stop heating and cooling

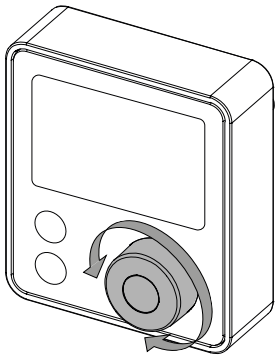
NOTE
Cooling stops with a run-on time of 5 min.

▶ Push the ***navigation control***.
⇨ Activates the function.



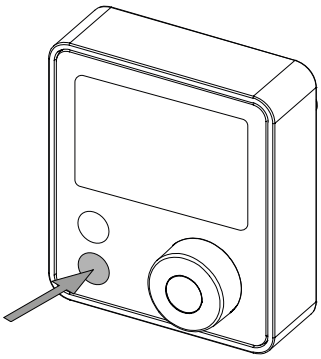
6.4.2 Control rotation speed

▶ Turn the ***navigation control***.
⇨ Changes the symbol or value.



6.4.3 Stop the instrument

▶ Touch the ***STOP*** button.
⇨ Stops the instrument.



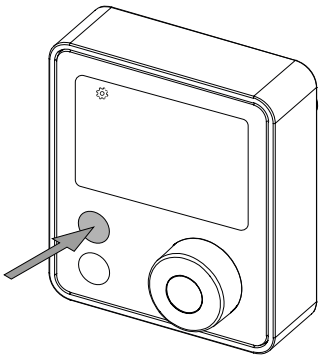
6.5 Settings

6.5.1 Operation settings

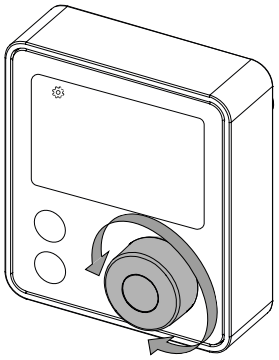
Navigation path

➔ ⚙ ➔ Heating bath temperature ➔ Cooling temperature (optional)

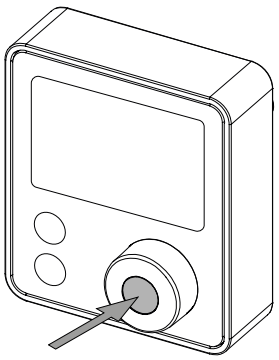
▶ Push the ***SET*** button.
⇨ **Settings** symbol appears.
⇨ Blinking value is active.



▶ Turn the ***navigation control***.
⇨ Changes the value.



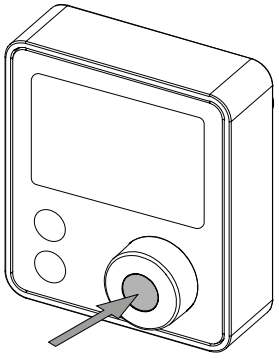
▶ Push the ***navigation control***.
⇨ Exits the settings.



6.5.2 Setting to default settings

Precondition:
☑ Instrument is switched off.

▶ Press and hold the **navigation control**.
▶ Switch on the instrument.
▶ Wait until the indication bar is fully loaded.
⇨ Interface is reset to default settings.



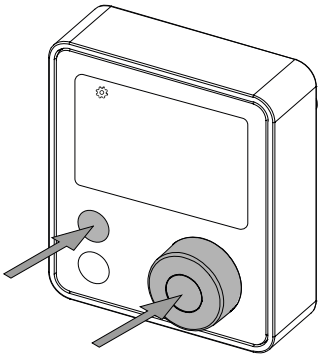
6.6 Advanced settings

Navigation path	Symbol	Description
Rotation mode	,	Changing between one-directional and alternating rotation (drying mode, 15s interval).
Eco mode	eco	Activating *eco* mode to reduce power consumption. (Automatic heating off and reduction of display brightness when the instrument is not in use.)
Temperature unit	*°C* , *°F*	Changing temperature unit between *°C* and *°F*.
Heating bath temperature calibration	*Adjust Bath*	Setting an offset for the heating bath temperature calibration.
Cooling temperature calibration (optional)	*Adjust Cooling*	Setting an offset for the cooling temperature calibration.

▶ Touch the ***SET*** button and the ***navigation control***.

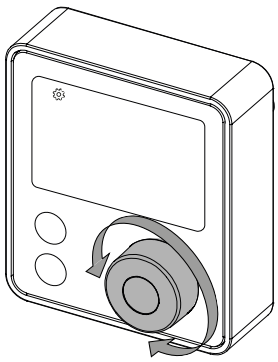
⇨ **Settings** symbol appears.

⇨ Blinking symbol or value is active.

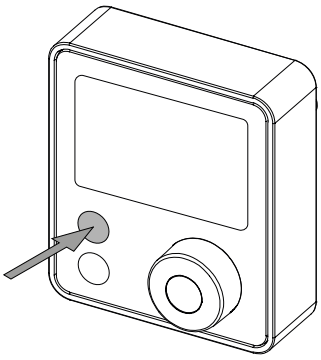


▶ Turn the ***navigation control***.

⇨ Changes the symbol or value.



▶ Touch the ***SET*** button to navigate through the settings.



7 Operation

7.1 Preparing the heating bath

⚠ CAUTION

Risk of skin burns from hot fluids and surfaces

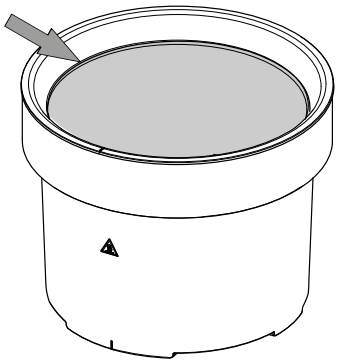
- ▶ Do not carry, shift, tip or move the heating bath when it is filled with hot fluid.
- ▶ Do not switch on the heating bath when it is empty.

NOTE
It is recommended to use distilled or de-ionized water instead of tap water.

7.1.1 Filling the heating bath

CAUTION! Only use water as heating fluid.
NOTICE! Never overfill the heating bath. The maximum filling level is indicated in the graphic.

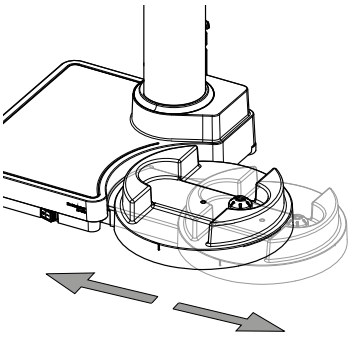
- ▶ Fill the heating bath with suitable fluid. See Chapter 3.5.1 “Rotavapor® R-180”, page 16.
- ▶ Adjust filling height to the used glassware to avoid spillage.



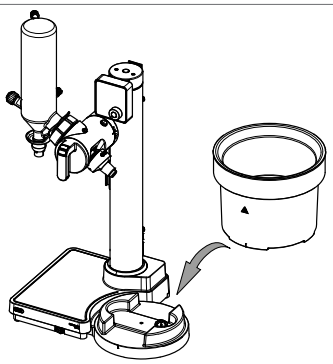
7.1.2 Positioning the heating bath

Precondition:
☑ Heating bath is filled with suitable fluid.

- ▶ Adjust the instrument base according to the glassware size.



- ▶ Position the heating bath on the instrument base.



7.2 Attaching the evaporating flask

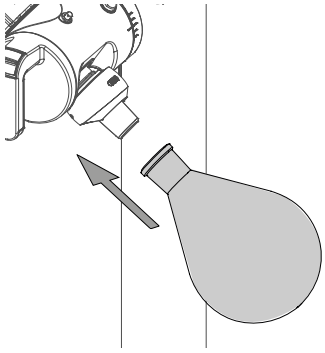
NOTICE

Risk of damage if fitted incorrectly

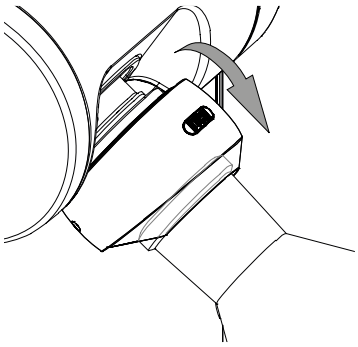
- ▶ When fitting the flask make sure that the edge of the glass does not collide with the vapor duct.
- ▶ Tighten the Combi-Clip hand-tight.

Precondition:
☑ The rotary drive arm is in base position. (All the way up.)

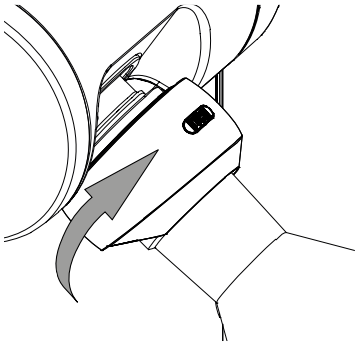
▶ Fit evaporating flask to the vapor duct.



▶ Slide the Combi-Clip over the neck of the flask.



▶ Screw the Combi-Clip hand-tight.

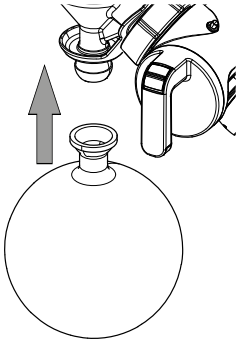


7.3 Attaching the receiving flask

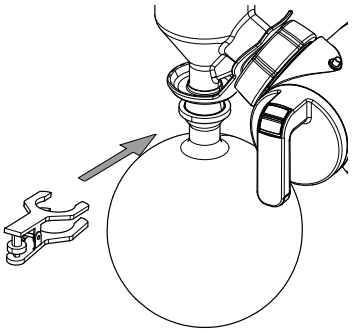
Precondition:

☑ The rotary drive arm is in base position. (All the way up.)

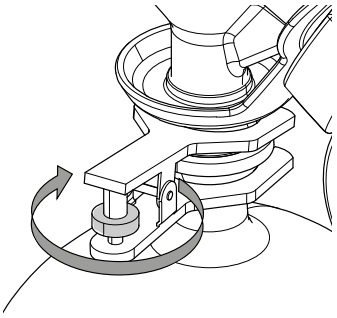
▶ Fit the receiving flask to the condenser.



▶ Secure the receiving flask with the ball joint clamp.



▶ Turn the wheel to secure the ball joint clamp.



7.4 Adjusting immersion angle of evaporating flask

Precondition:

☑ The rotation is off.

☑ The evaporating flask is installed.

☑ The heating bath is in position.

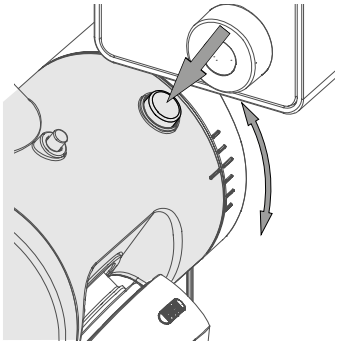
▶ Hold the condenser firmly with the left hand.

▶ Push the angle adjustment button with the right hand.

▶ Adjust the immersion angle.

▶ Release the angle adjustment button, when the needed angle is reached.

⇨ The angle snaps into place with an audible click. Angles between the drawn positions are not possible.



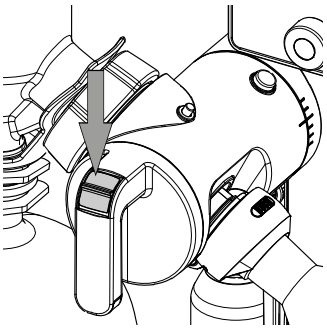
7.5 Adjusting immersion depth of evaporating flask

⚠ CAUTION

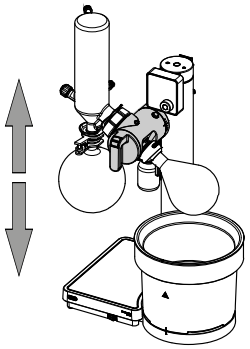
Risk of damage due to collision with the heating bath.

▶ Make sure that there is at least 5 mm clearance between the evaporating flask and the edge and/or bottom of the heating bath.

Precondition:
☑ The rotation is off.
☑ The evaporating flask is installed.
☑ The heating bath is in position.
☑ The immersion angle is adjusted.



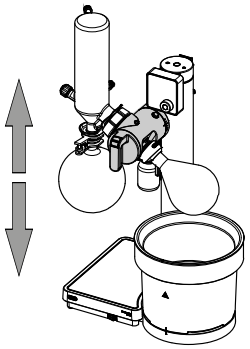
▶ Hold the height adjustment handle.
▶ Operate the height adjustment switch to move the rotary drive arm up or down to adjust the height



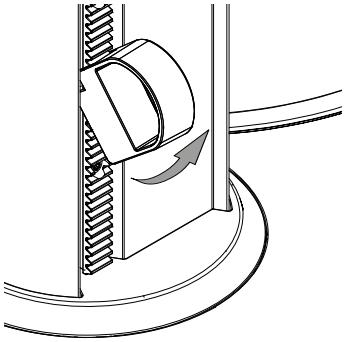
▶ Make sure that there is at least 5 mm clearance between the evaporating flask and the edge and/or bottom of the heating bath.
▶ Release the height adjustment switch, when the needed height is reached.

7.6 Using the height adjustment stopper

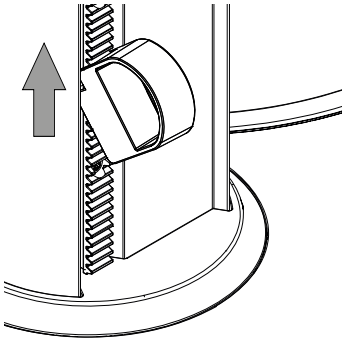
▶ Move the rotary drive arm to the desired lowest lift height.



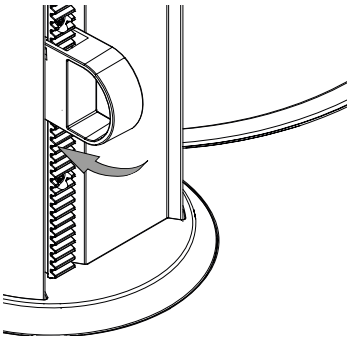
▶ Release the height adjustment stopper.



▶ Move the height adjustment stopper right below the rotary drive arm.



▶ Lock the position of the height adjustment stopper.



7.7 Performing a distillation process

⚠ CAUTION

Risk of hot water splashes.

▶ Flasks larger than 1L should not be rotated with speeds above 200 rpm to reduce the risk of hot water splashes.

NOTICE

Risk of overheating due to dry running.

▶ Always operate with sufficient amount of water in the heating bath.

Precondition:

☑ Installation is done.

☑ The receiving flask is installed.

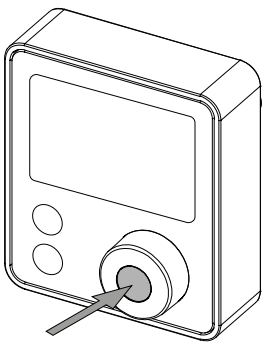
☑ The evaporating flask is installed.

☑ The heating bath is filled and in position.

☑ The adjustments are done.

☑ The instrument is switched on.

☑ The settings are done.



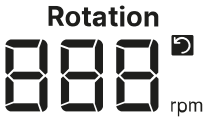
▶ Push the ***navigation control***.

⇨ The heating bath starts heating.

⇨ The temperature indicator is loading to the set temperature.

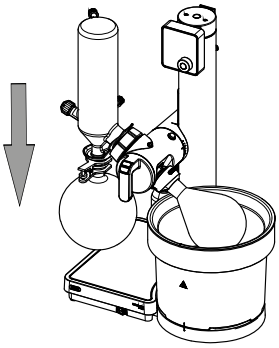
▶ Turn the ***navigation control*** for slow rotation.

⇨ The evaporating flask starts to rotate.



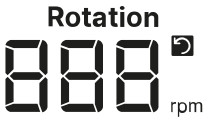
▶ Start the vacuum. See additional manuals according to the instrument order code.

▶ Lower the rotary drive arm. See Adjusting immersion depth of evaporating flask.



▶ Set rotation speed according to flask size and fill level.

⇨ Distillation process starts.



NOTICE! A higher rotation speed leads to a higher distillation rate.

7.8 Performing a drying process

⚠ CAUTION

Risk of hot water splashes.

▶ Flasks larger than 1L should not be rotated with speeds above 200 rpm to reduce the risk of hot water splashes.

NOTICE

Risk of overheating due to dry running.

▶ Always operate with sufficient amount of water in the heating bath.

Precondition:

☑ The receiving flask is installed.

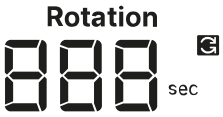
☑ The evaporating flask is installed.

☑ The heating bath is filled and in position.

☑ The adjustments are done.

☑ The instrument is switched on.

☑ The settings are done.



▶ Change the rotation mode to . See Chapter 6.6 “Advanced settings”, page 33.

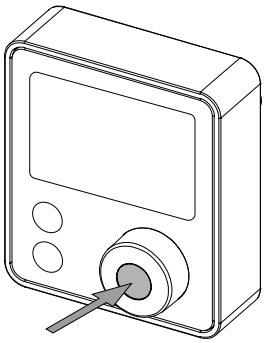
▶ Push the ***navigation control***.

⇨ Exits the settings.

▶ Push the ***navigation control***.

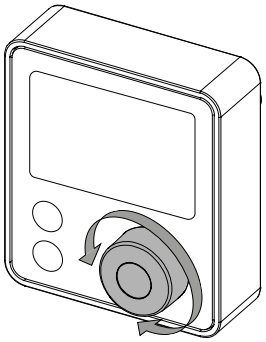
⇨ The heating bath starts heating.

⇨ The temperature indicator is loading to the set temperature.



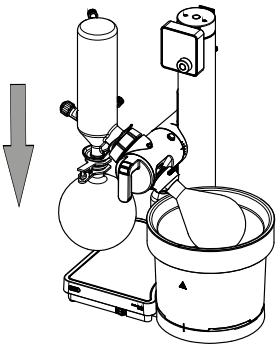
▶ Turn the ***navigation control***.

⇨ The evaporating flask starts rotating.



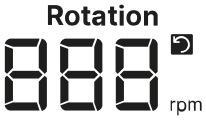
▶ Start the vacuum. See additional manuals according to the instrument order code.

▶ Lower the rotary drive arm. See Adjusting immersion depth of evaporating flask.



▶ Set the rotation speed according to flask size and fill level.

⇨ Drying process is finished, when the evaporating flask is solvent free.

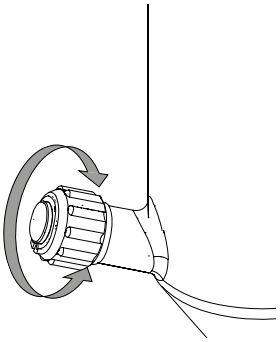


7.9 Aerating the system

Aeration with the aeration cap

▶ Turn the aeration cap on the Rotavapor® condenser.

⇨ System gets aerated.



Aeration on the Interface I-80/I-180

▶ See additional manual according to purchase order.

7.10 Removing the evaporating flask

⚠ WARNING

Risk of skin burns due to hot glassware.

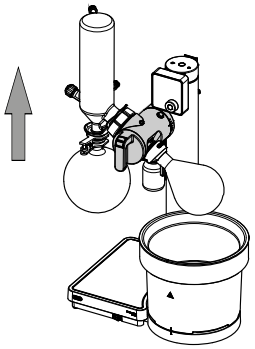
- ▶ Let the evaporating flask cool down.
- ▶ Wear suitable protective gloves.

Precondition:

☑ The Rotavapor® is aerated to ambient pressure.

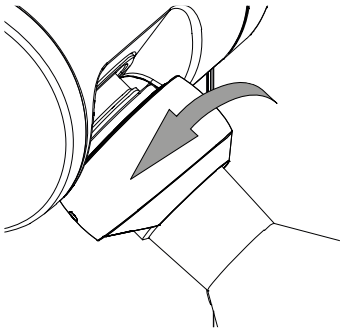
☑ The evaporating flask stopped rotating.

▶ Move the rotary drive arm to base position or press *[STOP]* on the R-180 interface.

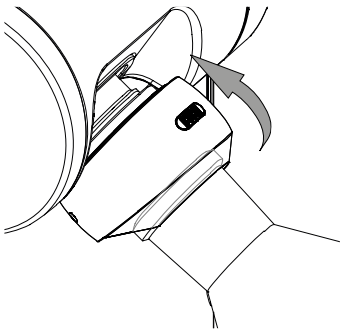


▶ Firmly hold the evaporating flask.

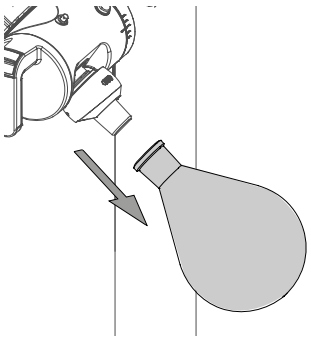
▶ Unscrew the Combi-Clip counter-clockwise until the evaporating flask ground glass joint is pushed off the vapor duct.



▶ Open the Combi-Clip to release the flask.



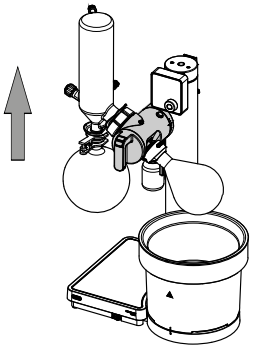
▶ Remove the evaporating flask from the vapor duct.



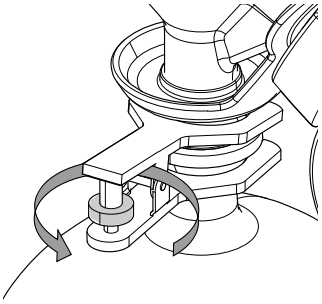
7.11 Removing the receiving flask

Precondition:
☑ The Rotavapor® is aerated to ambient pressure.
☑ The evaporating flask stopped rotating.

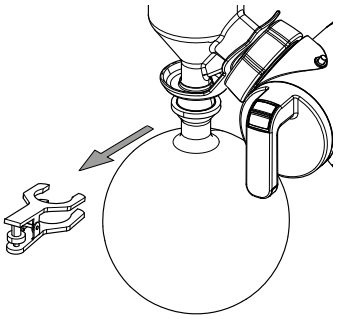
▶ Move the rotary drive arm to base position or press *[STOP]* on the R-180 interface.



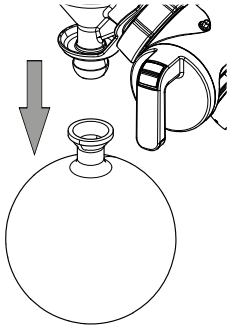
▶ Firmly hold the receiving flask.
▶ Release the ball joint clamp by turning the wheel counter-clockwise.



▶ Remove the ball joint clamp.



► Remove the receiving flask.



8 Cleaning and servicing

NOTE

- ▶ Carry out only the service and cleaning operations described in this section.
- ▶ Do not carry out any servicing and cleaning operations that involve opening the housing.
- ▶ Use only genuine BUCHI spare parts in order to ensure correct operation and preserve the warranty.
- ▶ Carry out the service and cleaning operations described in this section to extend the lifetime of the instrument.

8.1 Maintenance work

Action		Daily	Weekly	Yearly	Additional information
8.2	Removing solvent accumulations	1			before any extended period when the instrument is not used
8.3	Cleaning the housing		1		
8.4	Cleaning and servicing the warning and directive symbols		1		
8.5	Cleaning the heating bath		1		
8.6	Cleaning the condenser		1		
8.7	Cleaning the Woulff bottle		1		
8.10	Inspecting and cleaning the vapor duct		1		
8.11	Performing a leak test		1		
8.8	Inspecting and replacing the seals			1	or when system is leaking
8.9	Inspecting and replacing the hoses			1	or when system is leaking

1 - Operator

8.2 Removing solvent accumulations

Before any extended period in which the instrument is not used (e.g. overnight) all fluids must be removed.

Precondition:
☑ The vacuum pump is installed.

- ▶ Install a clean and dry receiving flask.
- ▶ Install a clean and dry evaporating flask.
- ▶ Make sure that all flasks are fitted well.
- ▶ Make sure that the aeration cap is closed.
- ▶ Connect the vacuum pump and evacuate the system as much as possible.
- ▶ Let the vacuum pump run for another 2 − 3 minutes.
- ▶ Aerate the instrument.
- ▶ Check if all solvent accumulations are removed.
- ▶ Dispose of solvent residues in accordance with the local regulations and statutory requirements.

8.3 Cleaning the housing

- ▶ Wipe down the housing with a damp cloth.
- ▶ If heavily soiled, use ethanol or a mild detergent.
- ▶ Wipe down the display with a damp cloth.

8.4 Cleaning and servicing the warning and directive symbols

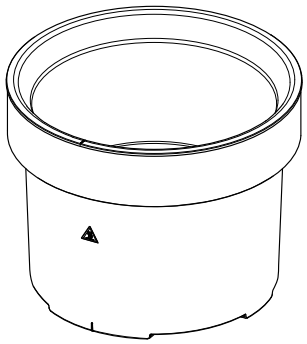
- ▶ Check that the warning symbols on the instrument are legible.
- ▶ If they are dirty, clean them with a damp cloth.

8.5 Cleaning the heating bath

The inside of the heating bath should be cleaned regularly and at the latest if:

- the heating bath is contaminated
- limescale deposits start to form
- the stainless steel surface of the heating bath starts to rust

- ▶ Let the heating bath cool down.
- ▶ Remove the heating bath.
- ▶ Empty the heating bath.
- ▶ Remove small amounts of limescale using non-abrasive cleaners (e.g. household cleaner and washing-up sponge).
- ▶ Use acetic acid to dissolve stubborn limescale deposits.
- ▶ Rinse the heating bath thoroughly.
  CAUTION! Do not immerse the heating bath in water.

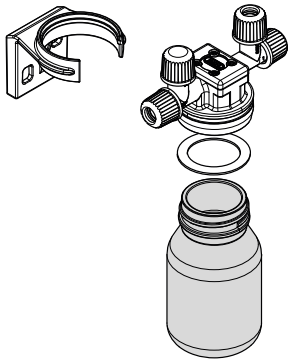


8.6 Cleaning the condenser

- ▶ Squirt ethanol with a wash bottle into the vacuum connection of the condenser.
- ▶ Rinse the ethanol out.
- ▶ Allow the ethanol to drain out at the bottom.
- ▶ Use an alkaline cleaning agent to remove stubborn dirt (e.g. algae).

8.7 Cleaning the Woulff bottle

- ▶ Unscrew the glass part of the Woulff bottle.
- ▶ Clean the glass part with ethanol to remove residues.
- ▶ Make sure that the seal is in place.
- ▶ Screw the glass part back into the Woulff bottle distributor cap.



8.8 Inspecting and replacing the seals

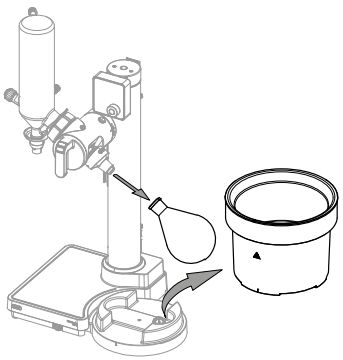
- ▶ Remove the seals and inspect them for damages and cracks.
- ▶ Rinse the intact seals with water or ethanol.
- ▶ Dry the seals with a soft cloth.
- ▶ Replace damaged seals.
- ▶ Check the corresponding glass contact faces for damages (e.g. wear marks).

8.9 Inspecting and replacing the hoses

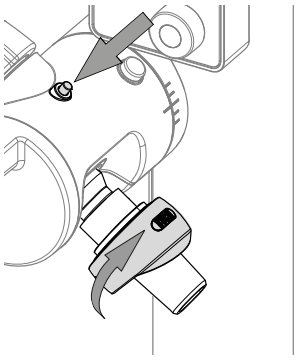
- ▶ Inspect the hoses for damages and cracks.
- ▶ Replace damaged hoses.

8.10 Inspecting and cleaning the vapor duct

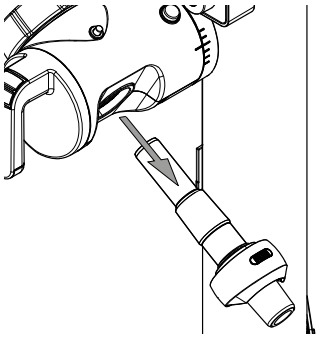
- ▶ Remove the heating bath.
- ▶ Remove the evaporating flask.



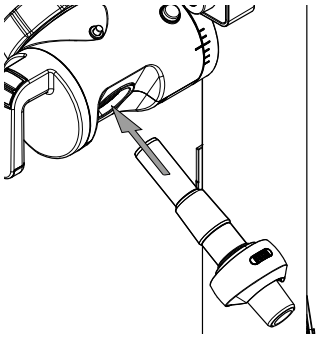
- ▶ Press the locking button.
- ▶ Firmly hold the vapor duct.
- ▶ Turn the Combi-Clip clockwise until the vapor duct is released.



▶ Remove the vapor duct.
▶ Visually inspect the vapor duct for damages, wear marks and residues.
▶ Clean the vapor duct with a paper towel and water or ethanol.



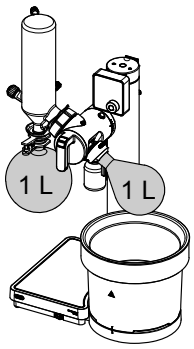
▶ Insert the vapor duct into the rotary drive unit.
⇨ The vapor duct snaps into place with an audible click.



8.11 Performing a leak test

8.11.1 Performing a leak test manually

Precondition:
☑ The vacuum pump is installed.
☑ The system is dry.
▶ Install a dry 1 L receiving flask.
▶ Install a dry 1 L evaporating flask.
▶ Make sure that all flasks are fitted well.
▶ Make sure that the aeration cap is closed.



▶ Evacuate the system to a pressure of 50 mbar.
▶ Switch off the vacuum pump.
▶ Check the pressure after one minute.
⇨ If the pressure raised less than 5 mbar after one minute, the system is airtight.

If the system is not airtight.
▶ Check all seals. See Chapter 8.8 “Inspecting and replacing the seals”, page 46
▶ Check all tubes. See Chapter 8.9 “Inspecting and replacing the hoses”, page 46 .

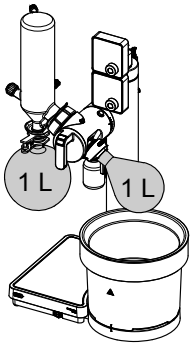
8.11.2 Performing the leak test with the Interface I-180

Precondition:

☑ The Interface I-180 is installed.

☑ The vacuum pump is installed.

☑ The system is dry.



▶ Install a dry 1 L receiving flask.

▶ Install a dry 1 L evaporating flask.

▶ Make sure that all flasks are fitted well.

▶ Make sure that the aeration cap is closed.

▶ Perform a leak test. See *Operation Manual Interface I-180*.

9 Help with faults

9.1 Troubleshooting

Problem	Possible cause	Action
Instrument is not working	No electrical connection	▶ Establish an electrical connection. See Chapter 5.13 “Establishing electrical connections”, page 28.
	Main switch is off	▶ Switch on the main switch.
	Fuse is blown	▶ Replace the fuse. See Chapter 9.3 “Replacing the fuse”, page 53. ▶ Contact BUCHI Customer Service.
Heating bath is not heating	Overheat safety cutout has tripped	▶ Reset the overheat safety cut-out. See Chapter 9.2 “Resetting overheat safety cut-out”, page 53.
	Connector pins on the bottom side of the heating bath are dirty	▶ Clean the connector pins.
	Heating bath is damaged	▶ Replace the heating bath.
Cooling medium is leaking	Tube is leaking	▶ Replace the tubing. See Chapter 8.9 “Inspecting and replacing the hoses”, page 46.
	Seal is damaged	▶ Replace the seals. See Chapter 8.8 “Inspecting and replacing the seals”, page 46.
	Cooling connector is not tightend	▶ Check the cooling connection. See Chapter 5.11 “Connecting the cooling”, page 25.
Desired vacuum level is not reached	Back-evaporation from the receiving flask	▶ Empty the receiving flask. See Chapter 7.11 “Removing the receiving flask”, page 42.
	Temperature difference between evaporating flask and condenser less than 20 °C	▶ Lower the set cooling temperature. See Chapter 6.5 “Settings”, page 32.
	System is leaking	▶ Perform a leak test. See Chapter 8.11 “Performing a leak test”, page 47. ▶ Service the vacuum pump. See BUCHI *Operation Manual Vacuum Pump*.
	Vacuum pump is not running	▶ Switch on the main switch of the vacuum pump. ▶ See *Operation Manual Vacuum Pump V-80 / V-180*.
	Vacuum pump too weak	▶ Use suitably dimensioned vacuum pump.

Problem	Possible cause	Action
Distillation is too slow	Vacuum level is not optimal for the application	▶ Lower pressure until distillation resumes. See Chapter 7.7 “Performing a distillation process”, page 38. ▶ See *Operation Manual Interface I-180*.
	Temperature settings are not optimal for the application	▶ Check and adjust the temperatures of heating bath and coolant. See Chapter 7.1 “Preparing the heating bath”, page 34 and *Operation Manual Chiller*. ▶ See Chapter 6.5.1 “Operation settings”, page 32.
Height adjustment stopper does not block the moving rotary drive arm	Height adjustment stopper is mounted incorrectly	▶ See Chapter 7.6 “Using the height adjustment stopper”, page 37.
No temperature reading from the heating bath	Heating bath is not well positioned on the connector	▶ Reposition the heating bath until it sits well on the connector.
	Connector pins on the bottom side of the heating bath are dirty	▶ Clean the connector pins.
Lift is not moving	Lift reached the height adjustment stopper	▶ See Chapter 7.6 “Using the height adjustment stopper”, page 37.
	Lift is blocked	▶ Remove the blockage. ▶ Turn off the instrument. ⇨ Lift moves to reference position.
	Loose lift rope	▶ Turn off the instrument. ⇨ Lift moves to reference position.
Lift moves down when switching on the instrument	Weak gas spring	▶ Reduce the load on the Rotavapor arm. ▶ Contact BUCHI Customer Service.
	Too much load on the Rotavapor arm	
Lift does not reach the topmost position, when switching off the instrument	Weak gas spring	▶ Reduce the load on the Rotavapor arm. ▶ Contact BUCHI Customer Service.
	Too much load on the Rotavapor arm	

9.1.1 Error codes

Error code	Description	Action
341	Supply voltage too high	▶ Check the power supply. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.

Error code	Description	Action
355	Lift blocked	▶ Make sure that the lift can move freely and a height adjustment stopper is in place (see Chapter 7.6 “Using the height adjustment stopper”, page 37). ▶ Switch off the instrument. ▶ Switch on the instrument. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
356	Lift cable ruptured	▶ Contact BUCHI Customer Service.
380	Rotation motor does not run	▶ Make sure that the flask can rotate freely. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
381	Lift clutch defective or not connected	▶ Contact BUCHI Customer Service.
382	No reliable lift height measurement	▶ Make sure that the lift can move freely. ▶ Switch off the instrument. ▶ Switch on the instrument. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
385	Rotation motor current too high	▶ Make sure that the flask can rotate freely. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
388	Supply voltage too low	▶ Check the power supply. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
389	No reliable rotation measurement	▶ Contact BUCHI Customer Service.
390	Rotation motor driver error	▶ Contact BUCHI Customer Service.
391	Cooling water valve driver error	▶ Contact BUCHI Customer Service.
450	Heating bath temperature increase too high	▶ Check the heating bath water level. See Chapter 7.1.1 “Filling the heating bath”, page 34. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
480	Triac temperature >100°C	▶ Turn off the heating bath. ▶ Let the heating bath cool down. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
481	Heating bath is not heating	▶ Reset the overheat safety cut-out. See Chapter 9.2 “Resetting overheat safety cut-out”, page 53. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.

Error code	Description	Action
550	Heating bath temperature too high	▶ Check the heating bath water level. See Chapter 7.1.1 “Filling the heating bath”, page 34. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
580	No valid heating bath temperature	▶ Check if the heating bath is in correct position. ▶ Check if the heating bath electrical contacts are clean. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
582	Heating bath not compatible	▶ Use heating bath for the correct mains voltage range.
999	Initialization error	▶ Contact BUCHI Customer Service.

Error codes from connected BUCHI Recirculating Chiller

Error code	Description	Action
850	Coolant tank empty or level too low Pump malfunction	▶ Switch off the instrument. ▶ Let the instrument cool down. ▶ Add the coolant fluid. ▶ Switch on the instrument. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
851	Compressor temperature too high	▶ Switch off the instrument. ▶ Let the instrument cool down. ▶ Clean the air intake. ▶ Switch on the instrument. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
880	Defective temperature/ pressure sensor(s)	▶ Switch off the instrument. ▶ Let the instrument cool down. ▶ Clean the air intake. ▶ Switch on the instrument. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
881	Compressor pressure fault	▶ Switch off the instrument. ▶ Let the compressor cool down. ▶ Switch on the instrument. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.
882	Electronic circuitry overheated	▶ Switch off the instrument. ▶ Let the instrument cool down. ▶ Clean the air intake. ▶ Switch on the instrument. ⇨ If the error code is still indicated. ▶ Contact BUCHI Customer Service.

9.1.2 Customer service

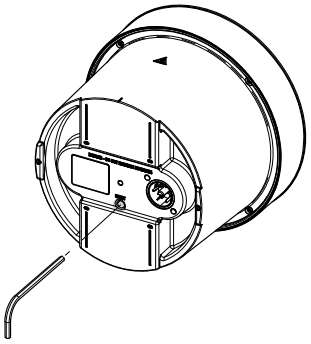
Only authorized service personnel are allowed to perform repair work on the instrument which is not described in this manual. Authorization requires a comprehensive technical training and knowledge of possible dangers which might arise when working at the instrument. Such training and knowledge can only be provided by BUCHI.
The customer service and support offers the following support:

- Spare part delivery
- Repairs
- Technical advice

Addresses of official BUCHI customer service offices can be found on the BUCHI website.
www.buchi.com

9.2 Resetting overheat safety cut-out

▶ Let the heating bath cool down.
▶ Remove the heating bath.
▶ Empty the heating bath.
▶ Press the *RESET* on the heating bath with a narrow object.
⇨ The overheat safety cut-out is reset.



9.3 Replacing the fuse

⚠ CAUTION

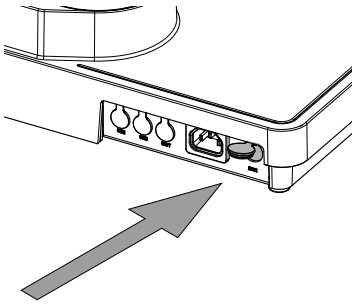
Electrical voltage at conductive parts

Risk of electric shock

▶ Observe general safety regulations when handling electrical equipment.
▶ Work on electrical equipment must be performed by authorized and qualified personnel.
▶ Disconnect the power plug before opening the instrument.
▶ Do not touch any live parts.

Precondition:
☑ Instrument is disconnected from the main supply.

▶ Open the fuse connector.
▶ Unscrew the fuse holder with a large screwdriver.
▶ Remove the fuse holder.
▶ Replace the blown fuse.
▶ Screw the fuse holder back in place.
▶ Reconnect the main supply.



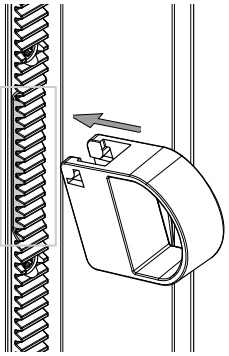
9.4 Replacing the height adjustment stopper

Precondition:

☑ The rotary drive arm is in base position. (All the way up.)

▶ Hold the height adjustment stopper as shown in the graphic.

▶ Push the height adjustment stopper on the beveled area of the toothed rack until it is fixed and can be slid along the tooted rack.



10 Taking out of service and disposal

10.1 Taking out of service

- ▶ Remove all solvents and coolants.
- ▶ Switch off the instrument and disconnect it from the mains power supply.
- ▶ Clean the instrument.
- ▶ Remove all tubing and communication cables from the instrument.

10.2 Disposal and recycling

The operator is responsible for the proper disposal and recycling of the product, equipment, and packaging in accordance with local waste disposal and recycling regulations.

- ▶ Comply with local regulations and statutory requirements for waste disposal, when disposing or recycling the instrument, equipment or packaging. https://www.buchi.com/sustainable-disposal
- ▶ Observe the disposal or recycling regulations for the materials used. For the used materials see Chapter 3.5 “Technical data”, page 16 or the material labeling on the parts.
- ▶ Packaging materials must be separated and disposed of according to local recycling guidelines.

10.3 Returning the instrument

Before returning the instrument, contact the BÜCHI Labortechnik AG Service Department.
https://www.buchi.com/support/contact

11 Appendix

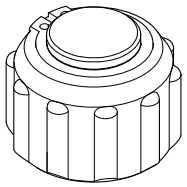
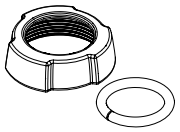
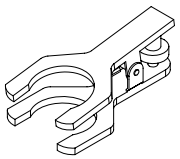
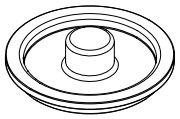
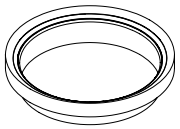
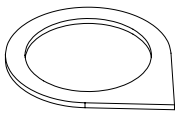
11.1 Spare parts and accessories

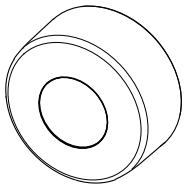
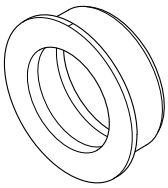
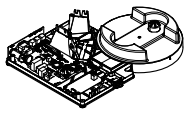
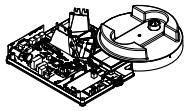
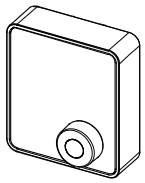
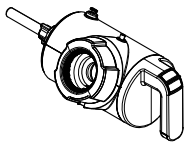
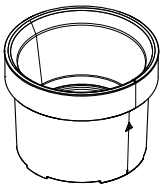
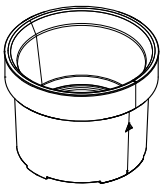
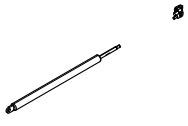
Use only genuine BUCHI consumables and spare parts in order to ensure correct, safe and reliable operation of the system.

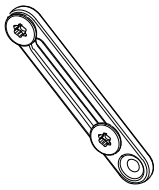
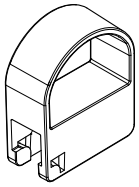
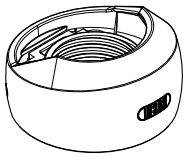
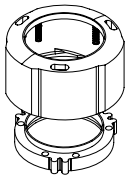
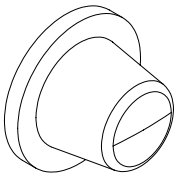
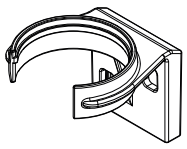
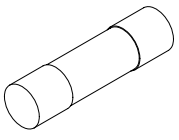
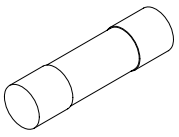
NOTE

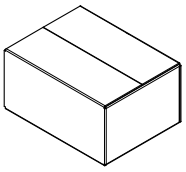
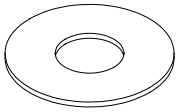
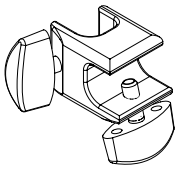
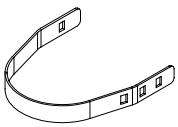
Any modifications of spare parts or assemblies are only allowed with the prior written permission of BUCHI.

11.1.1 Spare parts

	Order no.	Image
Aeration cap	046574	
Flange nut with pressure spring	11062387	
Ball joint clamp. For BJ 35/20 To fasten receiving flask on condenser/secondary condenser.	003275	
Lid. For C condenser, PETP	027479	
Gasket complete For C condenser, PTFE/EPDM	027462	
Drain sleeve, set 5 pcs.	040822	
Condensate trap, grey Condenser V and HP, TPE, hose connector Ø8 mm. Collects and drains condensate which may accumulate on the condenser.	11062955	

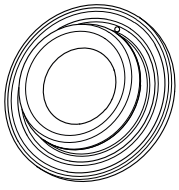
	Order no.	Image
Navigation control knob	11074581	
Sliding ring Encircles the installed vapor duct.	032005	
Base R-180 100 − 120 V, complete **Send the serial number of the device with this order**	11084922	
Base R-180 220 − 240 V, complete **Send the serial number of the device with this order**	11084923	
Interface R-80 / R-180, complete	11080629	
Rotary drive arm R-180, complete	11082708	
Heating bath R-180 100 − 120 V, complete	11082590	
Heating bath R-180 220 − 240 V, complete	11082589	
Gas spring, complete	11083854	

	Order no.	Image
Cable and tubing fixtures. Set. 3 pcs. Content: Rubber strips, screws	11080633	
Height adjustment stopper	11075153	
Combi-Clip Combi-Clip with snap lock mechanism to fasten evaporating flask on vapor duct. Vapor duct not included.	11075539	
Beaker fastener, Connection with bayonet mount, for 500 mL For beaker flask 500 mL	11059810	
Sieve for cooling water valve, Ø18 mm	011514	
Woulff bottle holder	11075161	
Receiving vessel, GL 40, 125 mL, safety coated For Woulff bottle	047233	
Fuses, set. 10 pcs. T 12.5A H 250V (100 − 120 V), 20 mm, Ø5 mm	047939	
Fuses, set. 10 pcs. T 8A H 250V (220 − 240 V), 20 mm, Ø5 mm	11083921	

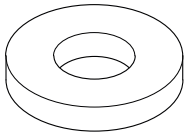
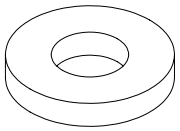
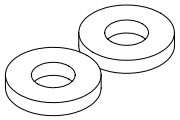
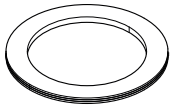
	Order no.	Image
Packaging R-180, complete	11650265	
Tubing. PTFE, Ø3/4 mm, white, 600 mm Use: To introduce solvent into evaporating flask during distillation.	028096	
Tubing. PTFE, Ø4.7/5.5 mm, transparent, 330 mm Use: To introduce solvent into evaporating flask during distillation.	000646	
Drain disc. PTFE, Ø5.1/14 mm Use: To prevent backflow of condensate along feeding tube	040625	
Cross sleeve (1 pc.) Use: Part of condenser holder	027344	
Rubber band Use: To fasten condenser on holder	032013	

11.1.2 Wear parts

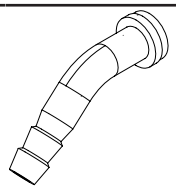
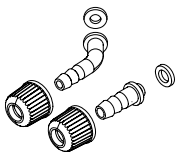
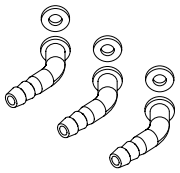
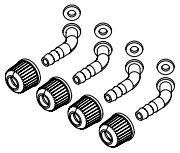
Vacuum seal

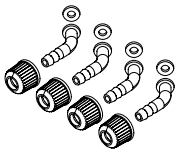
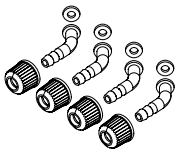
	Order no.	Image
Vacuum seal VS 22, PTFE base, NBR O-ring, FDA compliant	11075810	

Seals

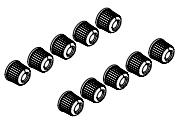
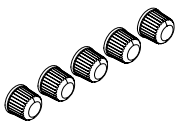
	Order no.	Image
Seals, set. 10 pcs, for hose barbs GL 14, EPDM, black	040029	
Seals, set. 10 pcs, for hose barbs GL 14, FPM, green	040040	
Seals, set. 20 pcs, for hose barbs GL 14, silicone, red	040023	
Seal Woulff bottle	047165	

Hose barbs

	Order no.	Image
Hose barb, bent, GL 14, incl. silicone seal	018916	
Hose barbs, set. 2 pcs, bent (1), straight (1), GL 14, silicone seal Content: Hose barbs, cap nuts, seals	041939	
Hose barbs, set. 3 pcs, bent, GL 14, silicone seal Content: Hose barbs, seals.	041987	
Hose barbs, set. 4 pcs, bent GL 14, silicone seal Content: Hose barbs, cap nuts, seals	037287	

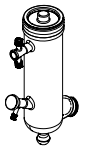
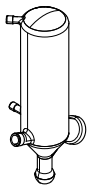
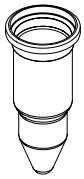
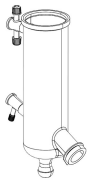
	Order no.	Image
Hose barbs, set. 4 pcs, bent, GL 14, EPDM seal Content: Hose barbs, cap nuts, seals.	043129	
Hose barbs, set. 4 pcs, bent, GL 14, FPM seal Content: Hose barbs, cap nuts, seals.	040295	
Hose barbs, set. 4 pcs, straight, GL 14, EPDM seal Content: Hose barbs, cap nuts, seals.	043128	
Hose barbs, set. 4 pcs, straight, GL 14, FPM seal Content: Hose barbs, cap nuts, seals.	040296	
Hose barbs, set. 4 pcs, straight, GL 14, silicone seal Content: Hose barbs, cap nuts, seals	037642	
Hose barbs, set. 6 pcs, bent (4), straight (2), GL 14, silicone seal Content: Hose barbs, cap nuts, seals.	038000	

Miscellaneous wear parts

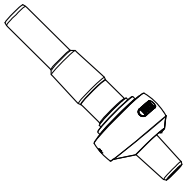
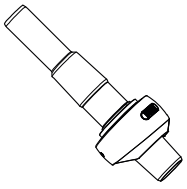
	Order no.	Image
Cap nuts, set. 10 pcs, screw cap with hole, GL 14	041956	
Screw caps, set. 5 pcs, closed with PTFE seal, GL 14	040624	

11.1.3 Glass parts

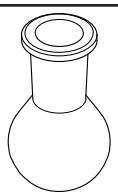
Condenser

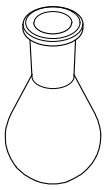
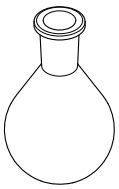
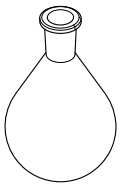
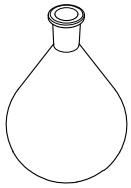
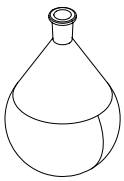
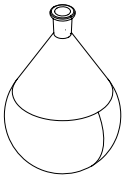
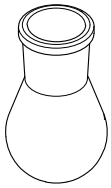
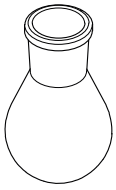
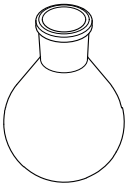
	Order no.	Image
Condenser C. cold trap, 500 cm2, 30° tilt angle, safety coated low temperature, incl. lid and stopcocks	11085410	
Condenser V. Vertical condenser, 1500 cm^2, 30° tilt angle, safety coated	11082282	
Cold finger. For condenser C/CR	000672	
Condenser C outer part, safety coated low temperature	040643	

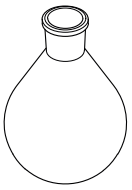
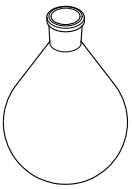
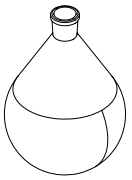
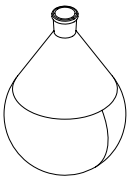
Vapor duct

	Order no.	Image
Vapor duct For V/C cond., Ø22 mm, SJ 24/40, incl. Combi-Clip	11075727	
Vapor duct For V/C cond., Ø22 mm, SJ 29/32, incl. Combi-Clip	11075728	

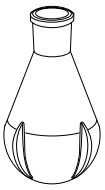
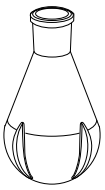
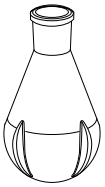
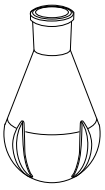
Evaporating flask

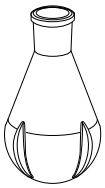
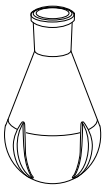
	Order no.	Image
Evaporating flask Glass, SJ 24/40, 50 mL	008750	

	Order no.	Image
Evaporating flask Glass, SJ 24/40, 100 mL	008751	
Evaporating flask Glass, SJ 24/40, 250 mL	008754	
Evaporating flask Glass, SJ 24/40, 500 mL	008758	
Evaporating flask Glass, SJ 24/40, 1000 mL	000440	
Evaporating flask Glass, SJ 24/40, 2000 mL	008765	
Evaporating flask Glass, SJ 24/40, 3000 mL	008767	
Evaporating flask Glass, SJ 29/32, 50 mL	000431	
Evaporating flask Glass, SJ 29/32, 100 mL	000432	
Evaporating flask Glass, SJ 29/32, 250 mL	000433	

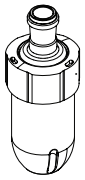
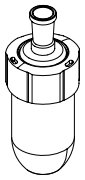
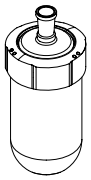
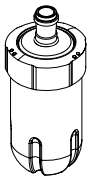
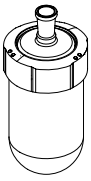
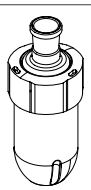
	Order no.	Image
Evaporating flask Glass, SJ 29.2/32, 500 mL	000434	
Evaporating flask Glass, SJ 29/32, 1000 mL	000435	
Evaporating flask Glass, SJ 29/32, 2000 mL	000436	
Evaporating flask Glass, SJ 29/32, 3000 mL	000437	

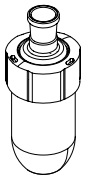
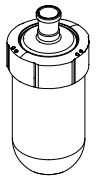
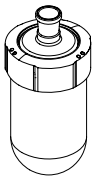
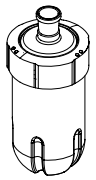
Drying flask

	Order no.	Image
Drying flask Glass, SJ 24/40, 500 mL With 4 indents for better mixing/drying.	011579	
Drying flask Glass, SJ 24/40, 1000 mL With 4 indents for better mixing/drying.	000420	
Drying flask Glass, SJ 24/40, 2000 mL With 4 indents for better mixing/drying.	011580	
Drying flask Glass, SJ 29/32, 500 mL With 4 indents for better mixing/drying.	000452	

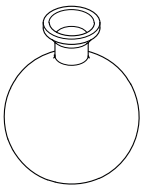
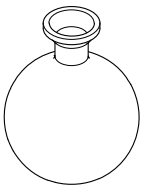
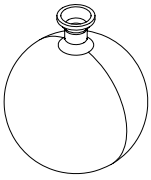
	Order no.	Image
Drying flask Glass, SJ 29/32, 1000 mL With 4 indents for better mixing/drying.	000453	
Drying flask Glass, SJ 29/32, 2000 mL With 4 indents for better mixing/drying.	000454	

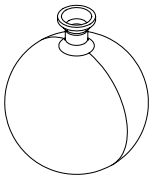
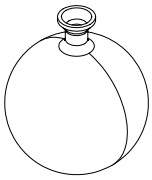
Beaker flask

	Order no.	Image
Beaker flask, Drying, bayonet type, flat bottom, SJ 24/40, 500 mL Bayonet mount type Ø75 mm. With 4 indents for better mixing/drying. Working volume 150 mL. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11063159	
Beaker flask, Evap., bayonet type, flat bottom, SJ 24/40, 500 mL Bayonet mount type Ø75 mm. Working volume 150 mL. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11063155	
Beaker flask, Evap., bayonet type, flat bottom, SJ 24/40 1500 mL Bayonet mount type Ø110 mm. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11063157	
Beaker flask, Drying, bayonet type, flat bottom, SJ 24/40, 1500 mL Bayonet mount type Ø110 mm. With 4 indents for better mixing/drying. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11063161	
Beaker flask, Evap., bayonet type, round bottom, SJ 24/40, 1500 mL Bayonet mount type Ø110 mm. Use: Easy cleaning and collection of solid residue. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11065719	
Beaker flask, Drying, bayonet type, flat bottom, SJ 29/32, 500 mL Bayonet mount type Ø75 mm. With 4 indents for better mixing/drying. Working volume 150 mL. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11063158	

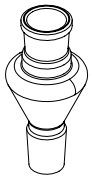
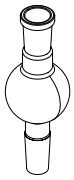
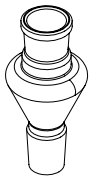
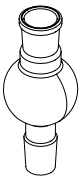
	Order no.	Image
Beaker flask, Evap., bayonet type, flat bottom, SJ 29/32, 500 mL Bayonet mount type Ø75 mm. Working volume 150 mL. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11063154	
Beaker flask, Evap., bayonet type, flat bottom, SJ 29/32 1500 mL Bayonet mount type Ø110 mm. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11063156	
Beaker flask, Evap., bayonet type, round bottom, SJ 29/32, 1500 mL Bayonet mount type Ø110 mm. Use: Easy cleaning and collection of solid residue. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11065718	
Beaker flask, Drying, bayonet type, flat bottom, SJ 29/32, 1500 mL Bayonet mount type Ø11 mm. With 4 indents for better mixing/drying. Content: 1 coupling piece, 1 seal, 1 flask and 1 beaker fastener.	11063160	

Receiving flask

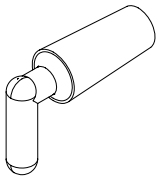
	Order no.	Image
Receiving flask Glass, BJ 35/20, 500 mL, safety coated	025264	
Receiving flask Glass, BJ 35/20, 500 mL, safety coated low temperature Application temperature: -70 to 40 °C.	040774	
Receiving flask Glass, BJ 35/20, 1000 mL, safety coated	020728	
Receiving flask Glass, BJ 35/20, 2000 mL, safety coated low temperature Application temperature: -70 to 40 °C.	040776	

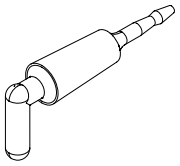
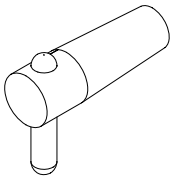
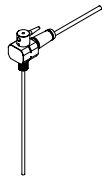
	Order no.	Image
Receiving flask Glass, BJ 35/20, 2000 mL, safety coated	025265	
Receiving flask Glass, BJ 35/20, 2000 mL, safety coated low temperature Application temperature: -70 to 40 °C.	040776	

Bump trap adapter

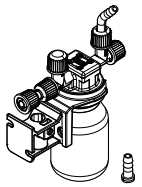
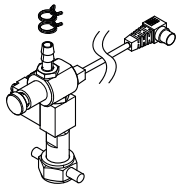
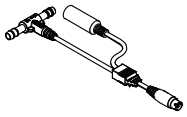
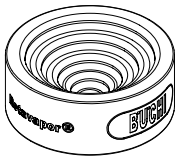
	Order no.	Image
Bump trap adapter Glass, Reitmeyer, SJ 24/40, 150 mm	036577	
Bump trap adapter Glass, SJ 24/40, 175 mm	11056919	
Bump trap adapter Glass, Reitmeyer, SJ 29/32, 135 mm	036576	
Bump trap adapter Glass, SJ 29/32, 160 mm	11056920	

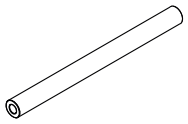
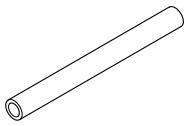
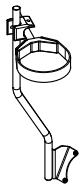
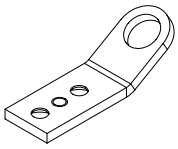
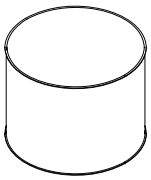
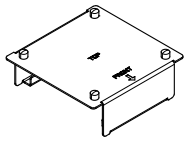
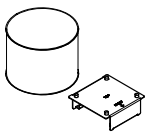
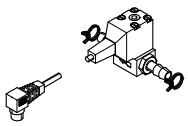
Stopcocks

	Order no.	Image
For condenser C/CR, glass, SJ 18.8/38 For aeration of the system. For cold trap outer part.	040628	

	Order no.	Image
Standard, glass, SJ 18.8/38 For aeration of the system.	040627	
Stopcock, Analytic PTFE/25% glass fiber, SJ 18.8/38 For feeding of solvents and aerating the system. Less cross-contamination compared to standardstopcock. For applications where grease should be avoided. Content: PTFE stopcock (no tubing included).	11069607	
PTFE, incl. 3-way valve For feeding of solvents and aeration of the system. For applications when grease should be avoided. Used instead of standard-stopcock (040627). Content: Inlet tubing 300mm, backfeed tubing 600mm, cap nut GL10.	11058814	

11.1.4 Accessories

	Order no.	Image
Woulff bottle, 125 mL, safety coated, incl. holder For trapping particles and droplets and for pressure equalization.	11075622	
Cooling water valve, 24 VAC Valve opens cooling water feed during distillation.	031356	
Cooling water temperature sensor	11075306	
Flask holder, EPDM, slip free Holder for round-bottom flasks (50 − 5000 mL)	048618	
Flask holders, set. 5 pcs, EPDM, slip free Holder for round-bottom flasks (50 − 5000 mL)	11059916	

	Order no.	Image
Heating bath balls, 450 pcs, PP, Ø10 mm To reduce energy consumption of heating bath and for less evaporation of the heating medium. For temperatures up to 100°C.	036405	
Tubing, synthetic rubber, Ø6/13 mm, black, per m Use: Vacuum	11063244	
Tubing, silicone, Ø 6/9 mm, transparent, per m Use: Cooling media	004133	
Condenser holder R-180 complete	11083883	
Back-feeding valve, cpl.	11085537	
Set earthquake fastener. Lug for backside To fasten instrument on lab bench.	11062386	
Dewar container, not incl. adapter For sample preparation in freeze drying. To be used with dry ice and ethanol / isopropanol / acetone or separately with liquid nitrogen. To be used with adapter and Rotavapor®.	11066645	
Dewar adapter For sample preparation in freeze drying. To be used with dry ice and ethanol / isopropanol / acetone or separately with liquid nitrogen.Compatible with Rotavapor® R-180.	11084286	
Dewar accessory, set. Incl. Dewar container and adapter. For sample preparation in freeze drying. To be used with dry ice and ethanol / isopropanol / acetone or separately with liquid nitrogen.Compatible with Rotavapor® R-180.	11085088	
Cooling valve To operate one recirculating chiller F-180 with two Rotavapor R-80/R-180.	11084320	

11594712 | A en

We are represented by more than 100 distribution partners worldwide.
Find your local representative at:

www.buchi.com

Quality in your hands